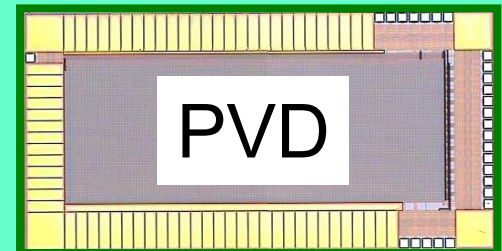


# Belle Pixel Detector Upgrade

Gary S. Varner, for the Belle Pixel Group\*  
PIXEL 2005 Conference in Bonn  
5 SEP 05

\*G. Varner<sup>1</sup>, H. Aihara<sup>5</sup>, M. Barbero<sup>1</sup>, A. Bozek<sup>4</sup>, T. Browder<sup>1</sup>, F. Fang<sup>1</sup>, M. Hazumi<sup>3</sup>,  
J. Kennedy<sup>1</sup>, N. Kent<sup>1</sup>, J. Mueller<sup>7</sup>, S. Olsen<sup>1</sup>, H. Palka<sup>4</sup>, M. Rosen<sup>1</sup>, L. Ruckman<sup>1</sup>, S. Stanič<sup>2,6</sup>,  
K. Trabelsi<sup>1</sup>, T. Tsuboyama<sup>3</sup>, K. Uchida<sup>1</sup>, and Q. Yang<sup>1</sup>

<sup>1</sup>University of Hawaii, <sup>2</sup>University of Tsukuba,  
<sup>3</sup>High Energy Accelerator Research Organization (KEK),  
<sup>4</sup>H. Niewondiczanski Institute of Nuclear Physics,  
<sup>5</sup>University of Tokyo, <sup>6</sup>Nova Gorica Polytechnic,  
<sup>7</sup>University of Pittsburg



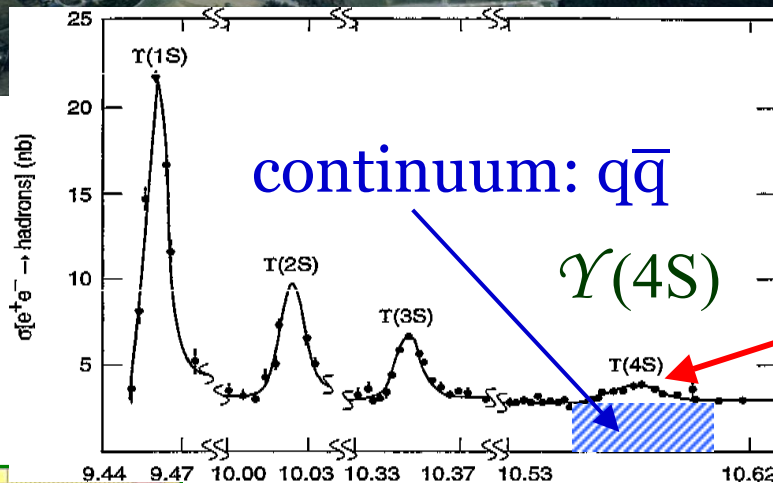
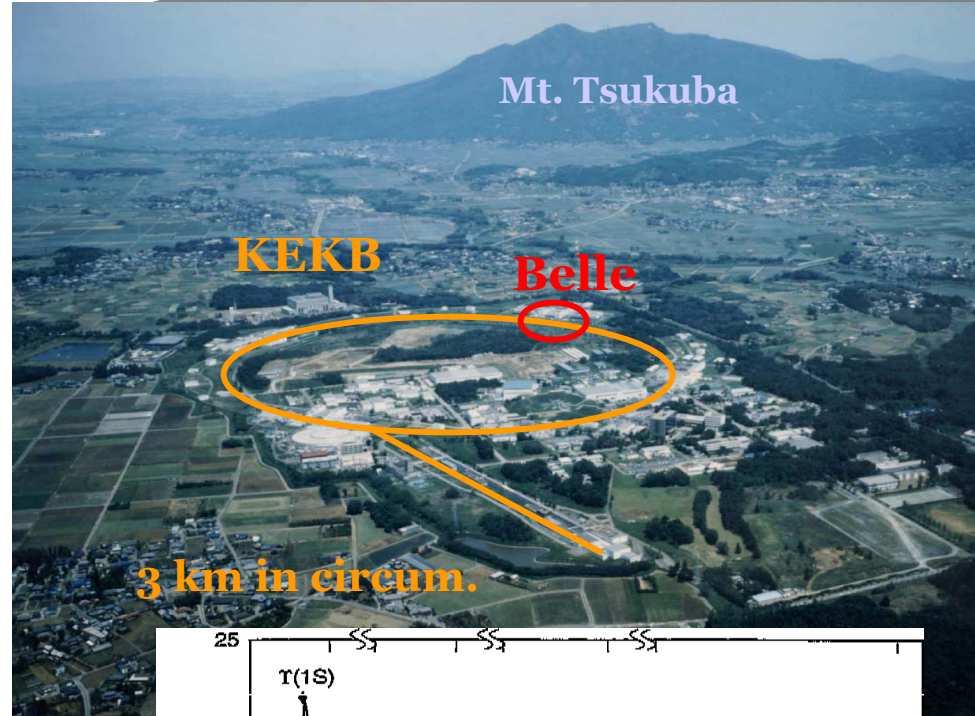
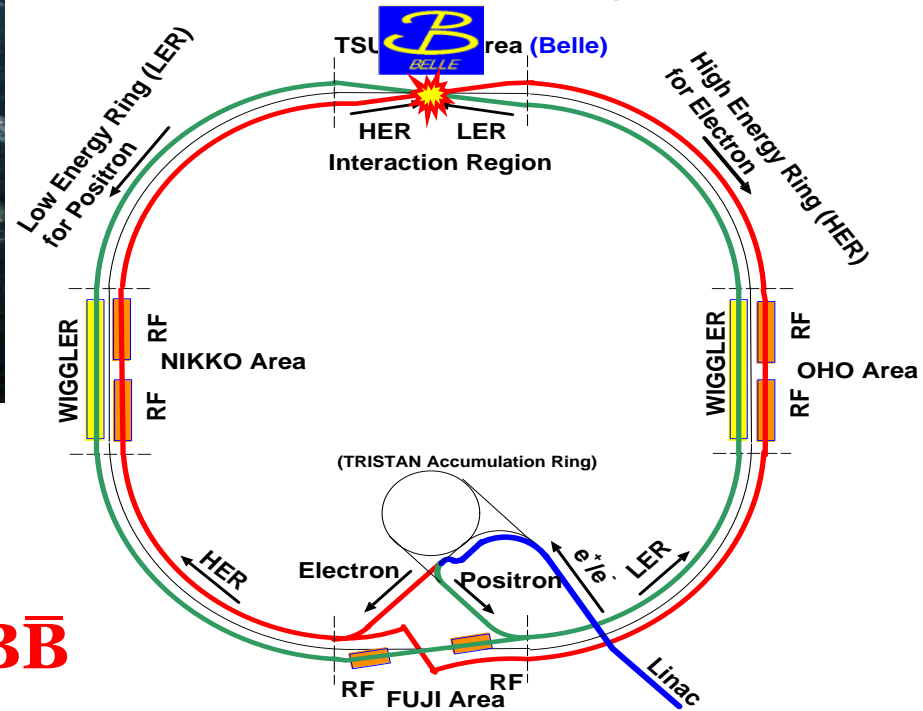
# KEK-B asymmetric collider

KEKB / Belle started operation in 1999

8 GeV  $e^-$  x 3.5 GeV  $e^+$

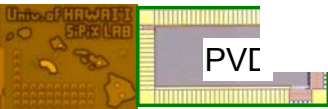
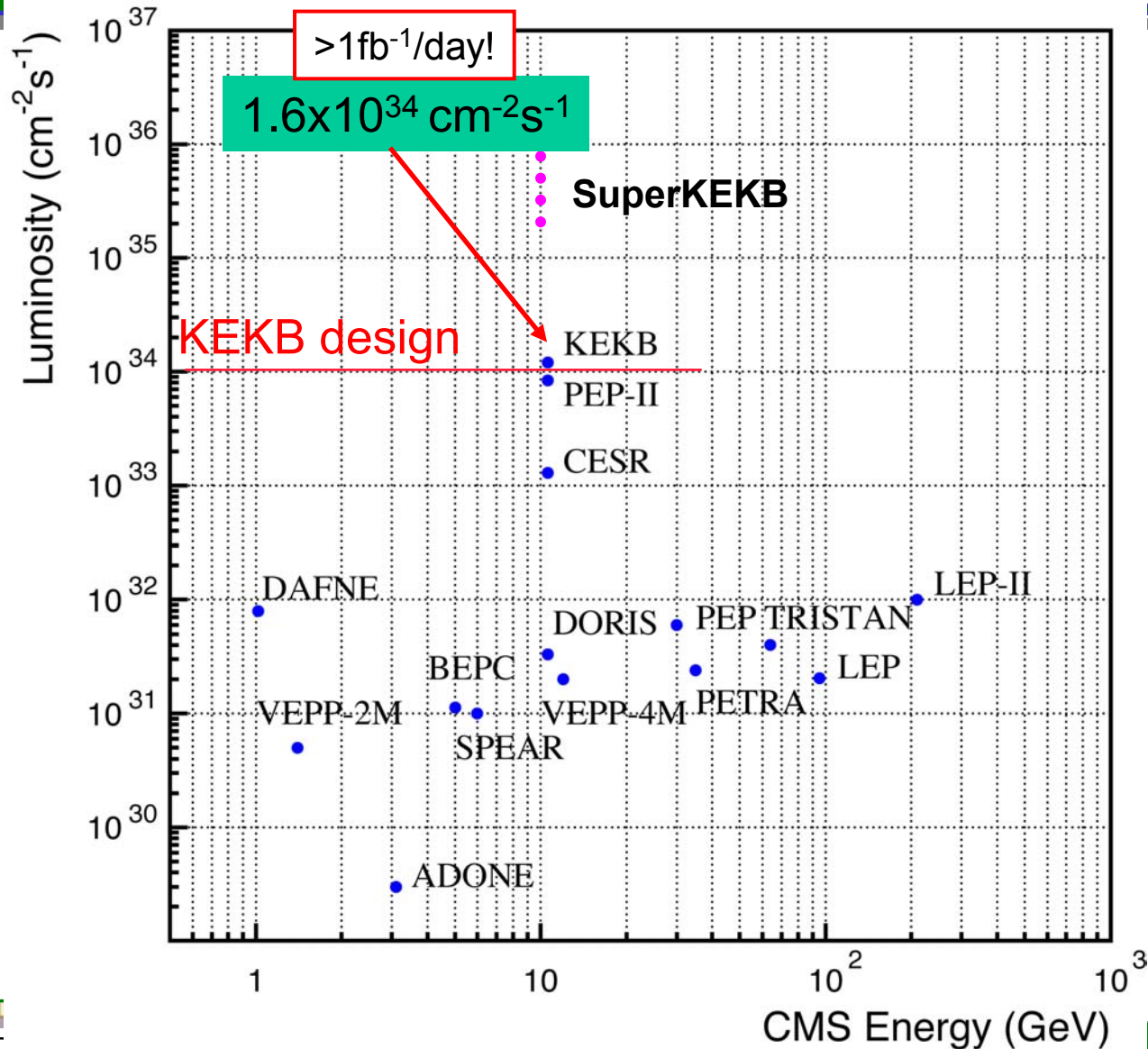
↳  $B\bar{B}$  boost !

$\pm 11\text{mrad}$  crossing



$B\bar{B}$

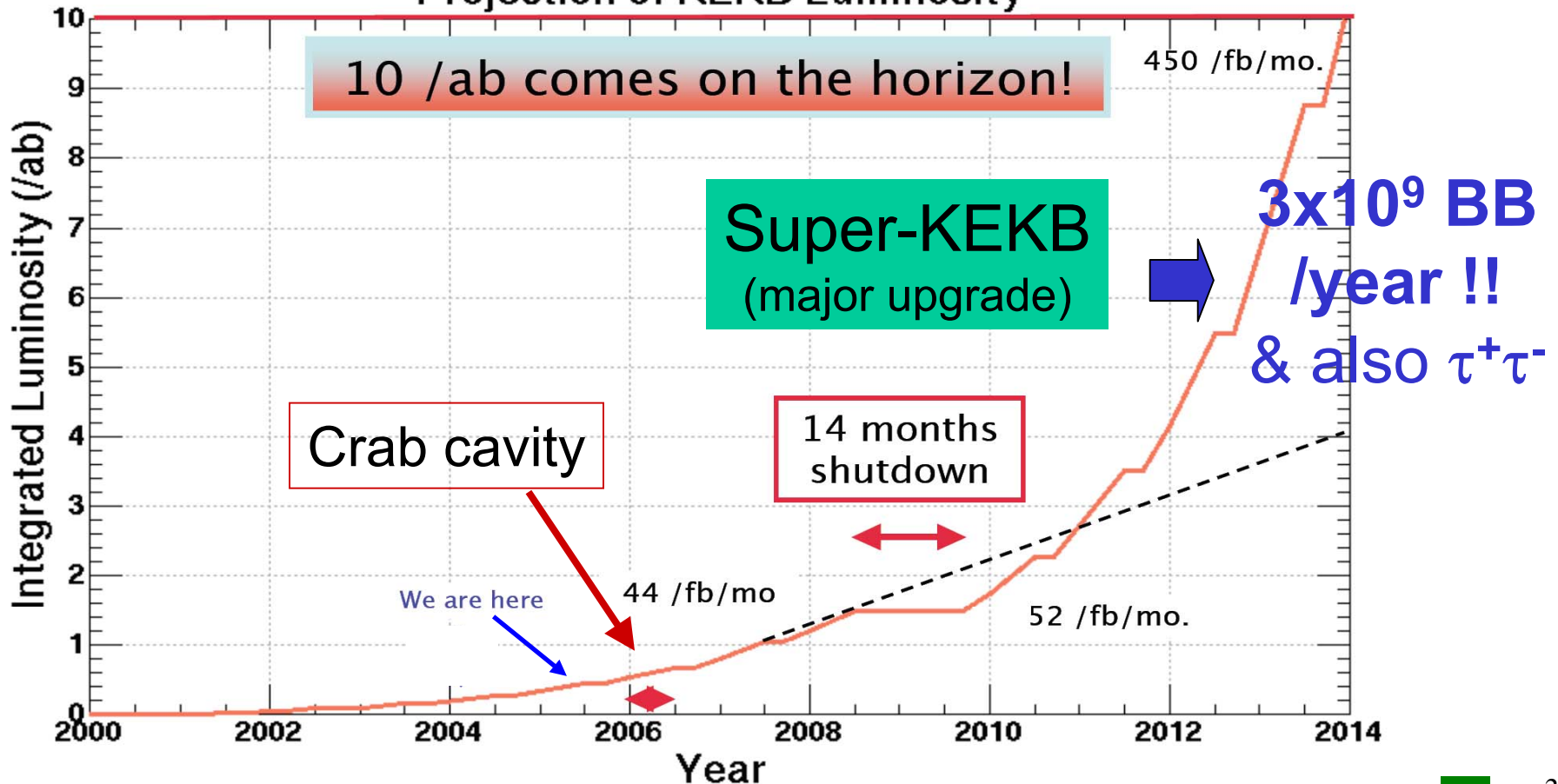
# World's Highest Luminosity Collider



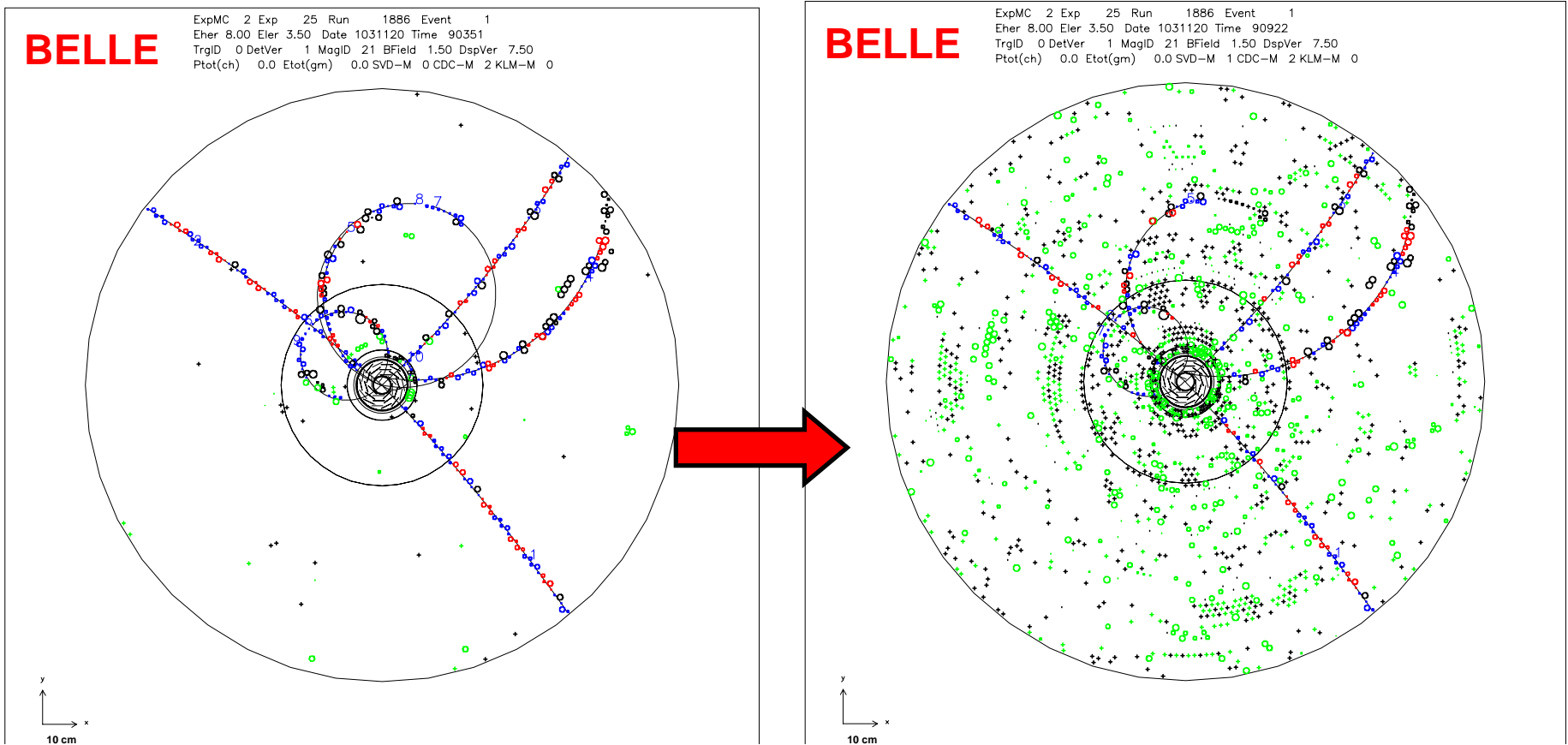
# KEKB Upgrade Scenario

$L_{\text{peak}}$ ( $\text{cm}^{-2}\text{s}^{-1}$ )	$1.6 \times 10^{34}$	$\rightarrow$	$5 \times 10^{34}$	$\rightarrow$	$5 \times 10^{35}$
$L_{\text{int}}$	$467 \text{ fb}^{-1}$		$1 \text{ ab}^{-1}$		$10 \text{ ab}^{-1}$

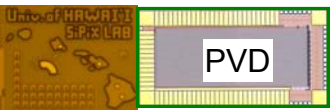
Projection of KEBK Luminosity



# Detector Impact



- Occupancy  $\rightarrow$  x20-x50 background increase
- Many analyses aren't statistically limited  $\rightarrow$  better vertexing



# Occupancy in SVD2

152M  $B\bar{B}$  pairs with SVD1  
+ ~300M  $B\bar{B}$  pairs with SVD2

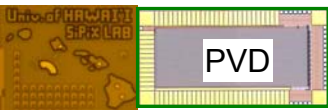
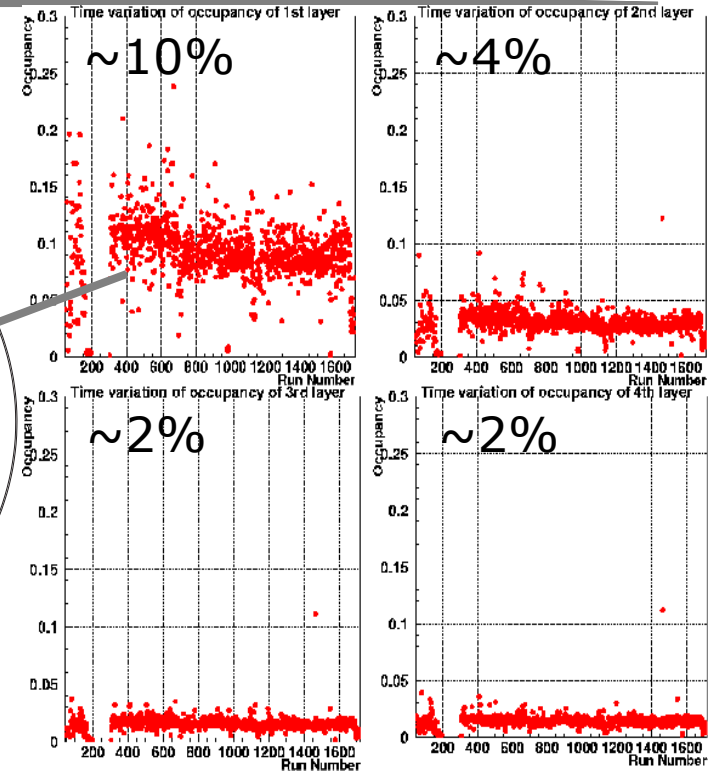
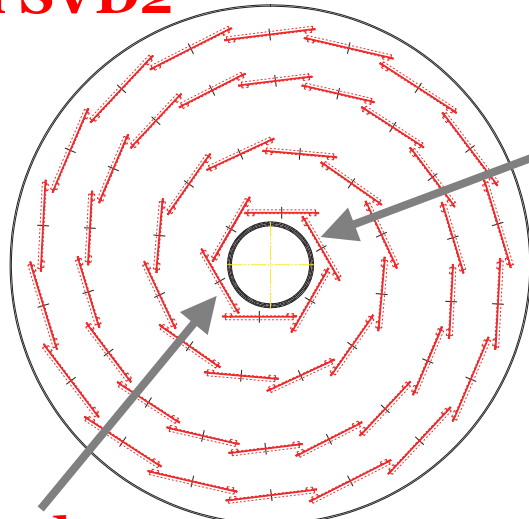
Present : layer 1 of SVD

~10% occupancy / 200 Krad.yr<sup>-1</sup>

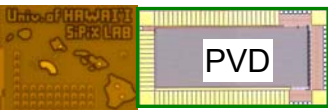
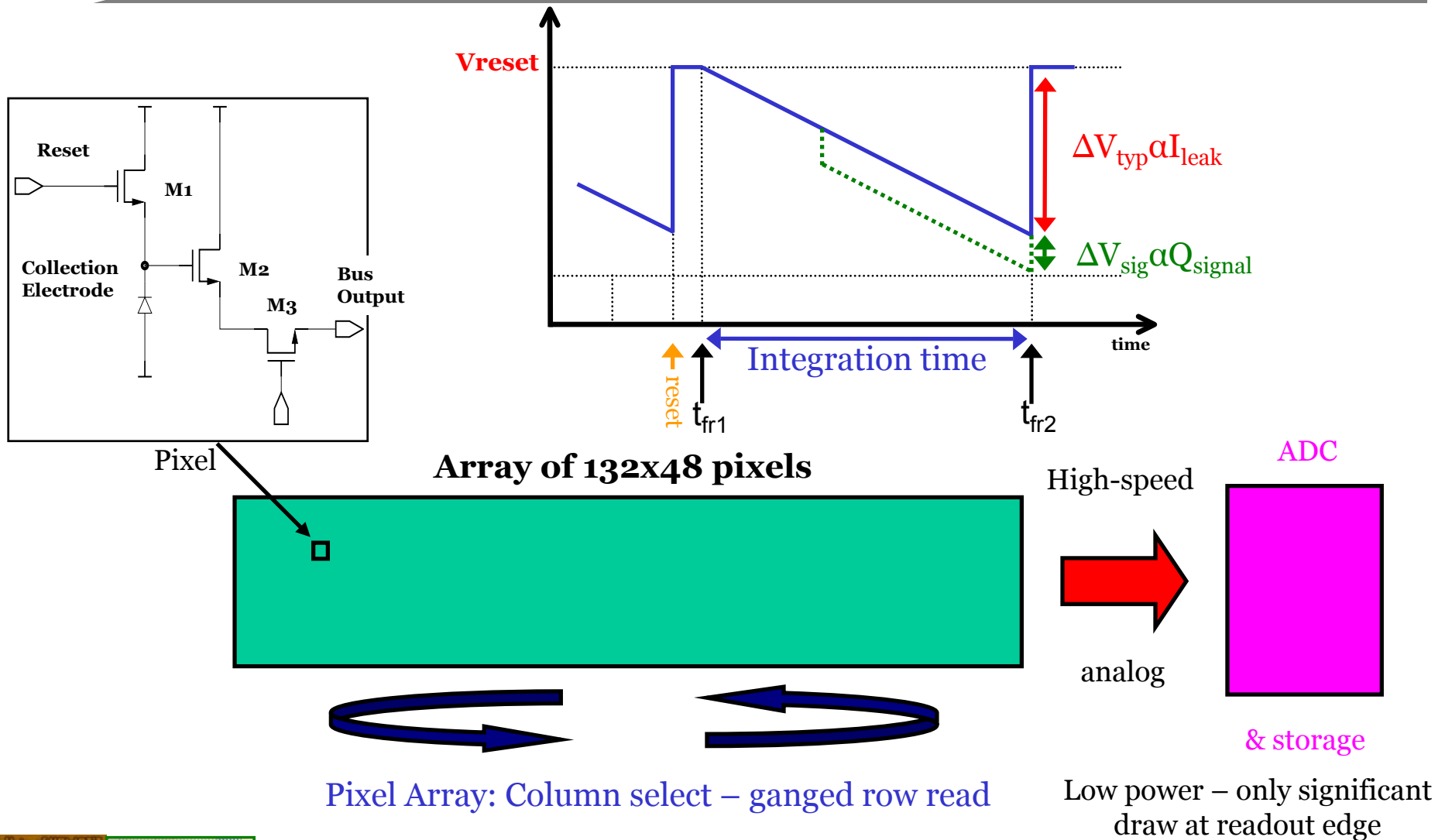
Upgrade:  $L \sim 1.6 \times 10^{34} \rightarrow L \sim 5 \times 10^{35} \text{ cm}^{-2} \cdot \text{s}^{-1}$

Background increase typ. x20 (x50)  $\rightarrow$  Occupancy / dose

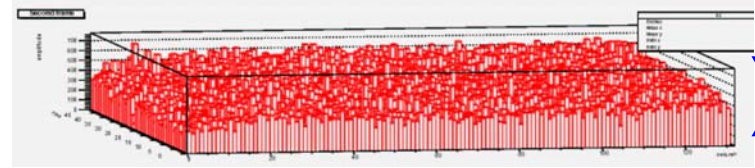
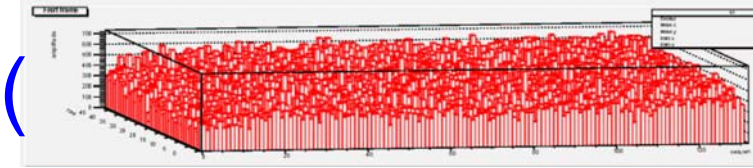
Conventional solutions (Si strips) do not work  $\rightarrow$  **Striplet (SVD2.5)**



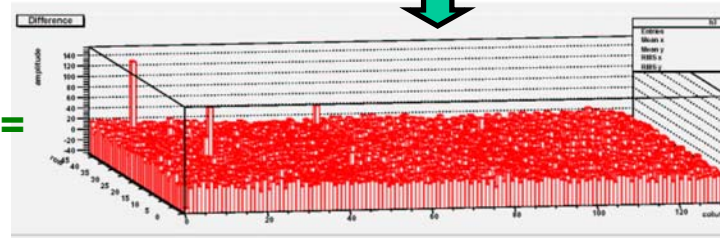
# Continuous Acquisition Pixel (CAP)



# Correlated Double Sampling (CDS)

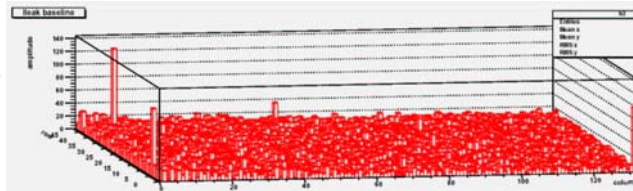


Frame 1 - Frame 2 =



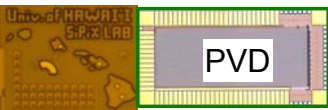
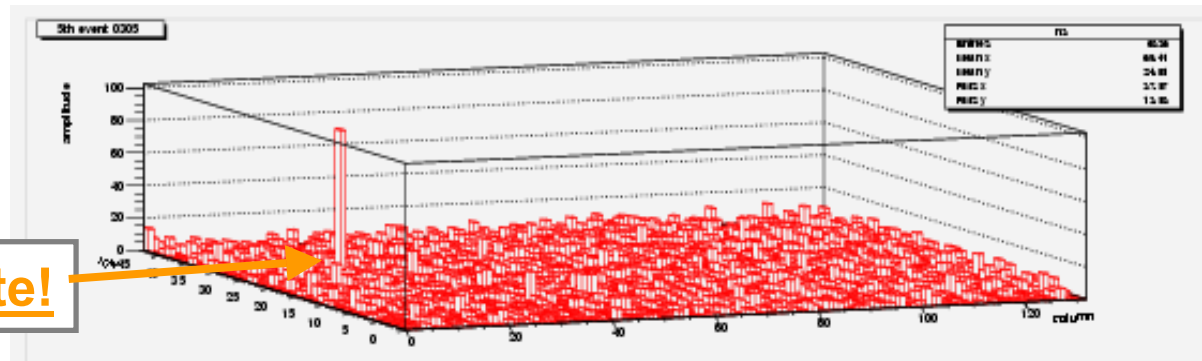
8ms integration shown

- Leakage current Correction



~fA leakage current (typ)  
~18fA for hottest pixel shown

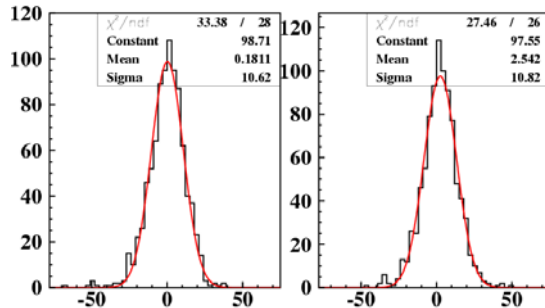
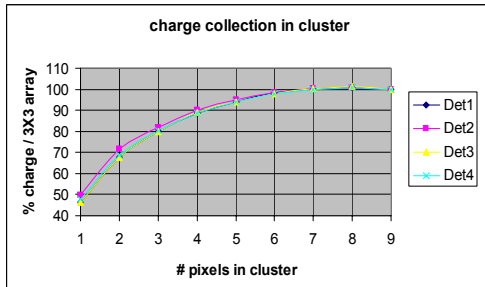
Hit candidate!





# Cont. Acq. Pixels (CAP) 1 Prototype

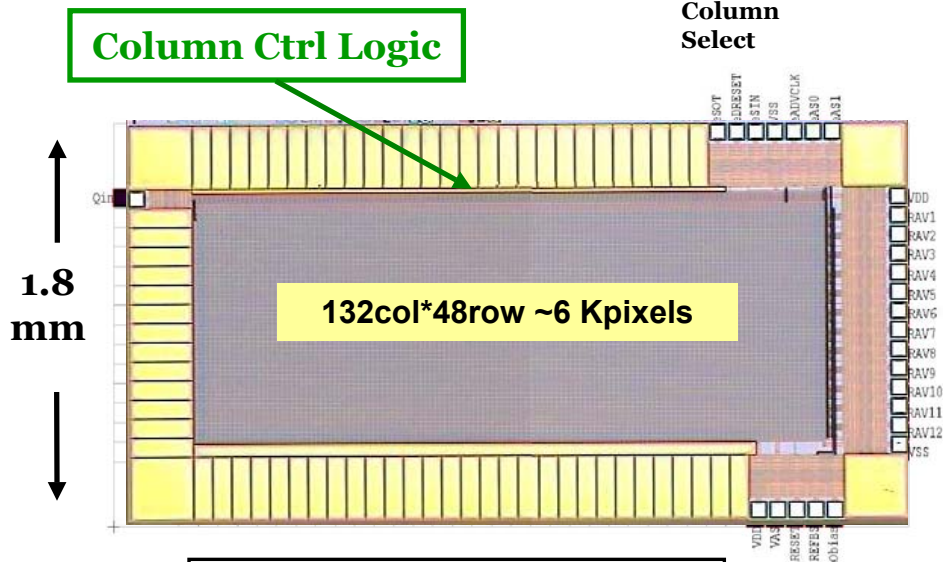
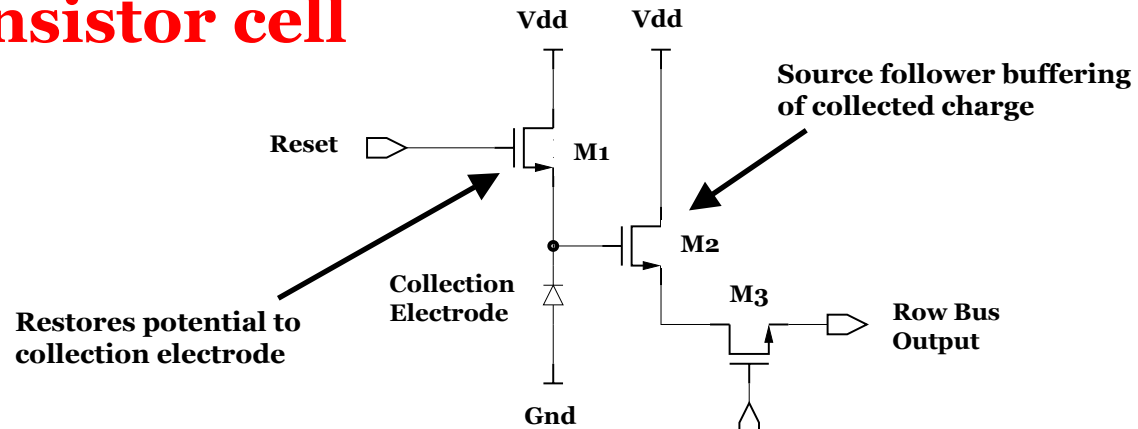
## CAP1: simple 3-transistor cell



Pixel size:

22.5 μm x 22.5 μm

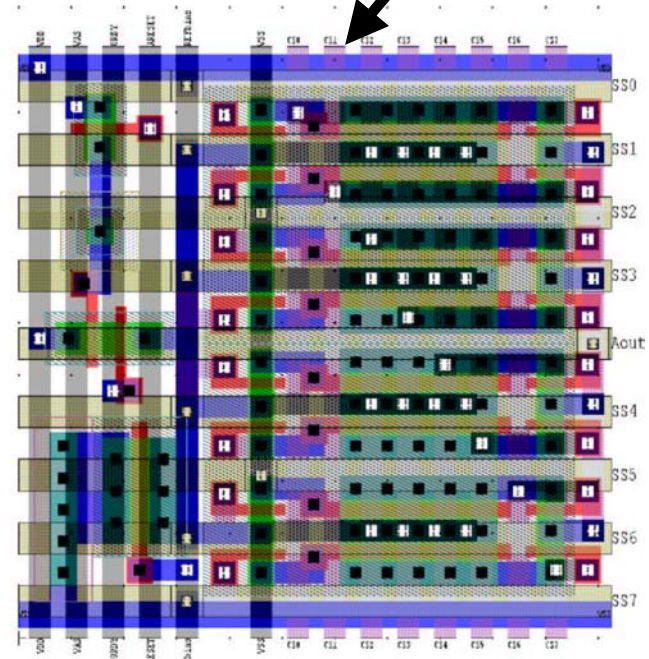
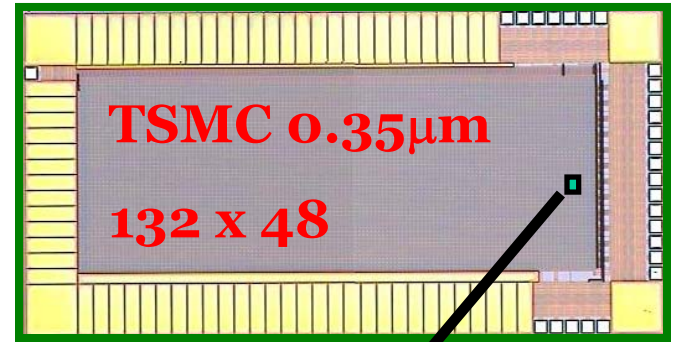
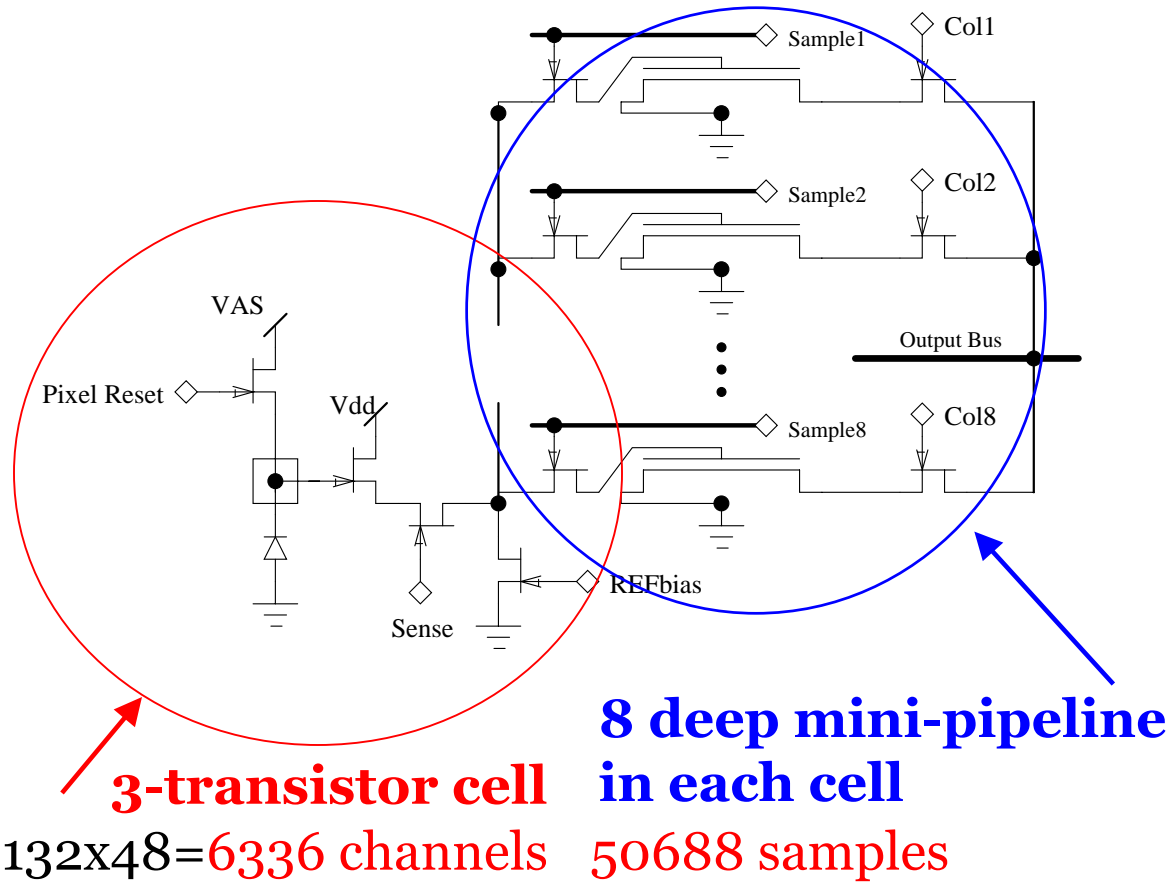
CAPs sample tested: **all detectors (>15) function.**



NIM A541:166-171 (2005)

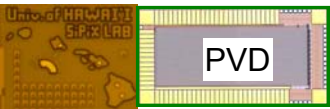
Gary S. Varner, CAP detector @ PIXEL2005 - 5-SEP-05

# CAP2 – Pipelined operation

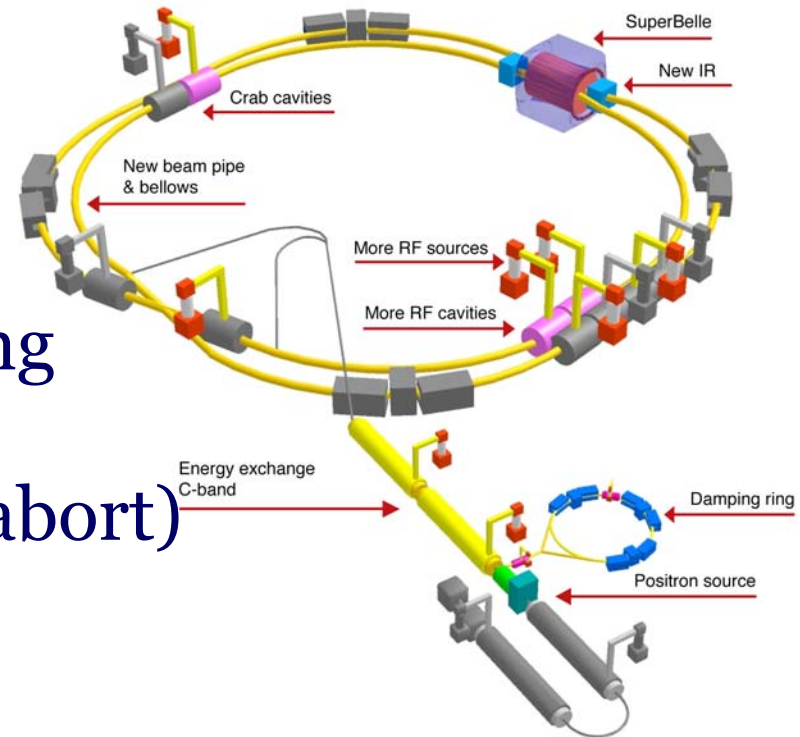
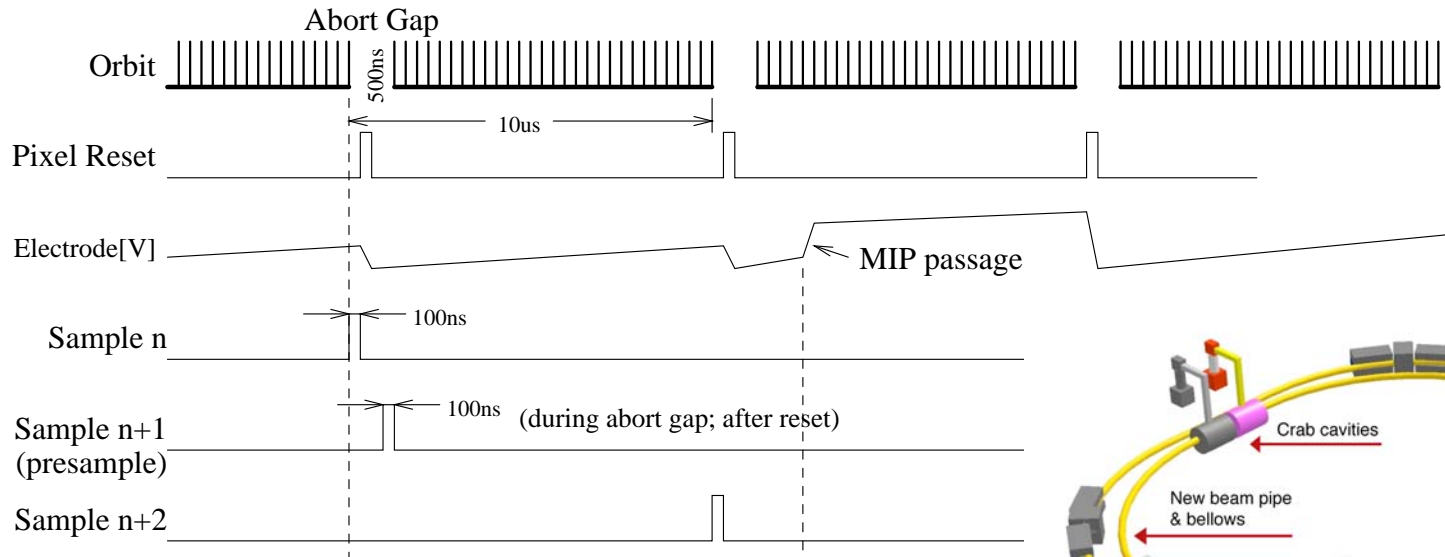


**Pixel size 22.5 µm x 22.5 µm**

**10µs frame acquisition speed achieved!**



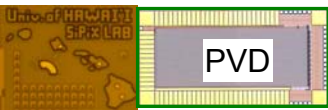
# Tune for machine operation



→ Up to ~4k bunches in each ring

→ Approx 2ns spacing (0.5-1us abort)

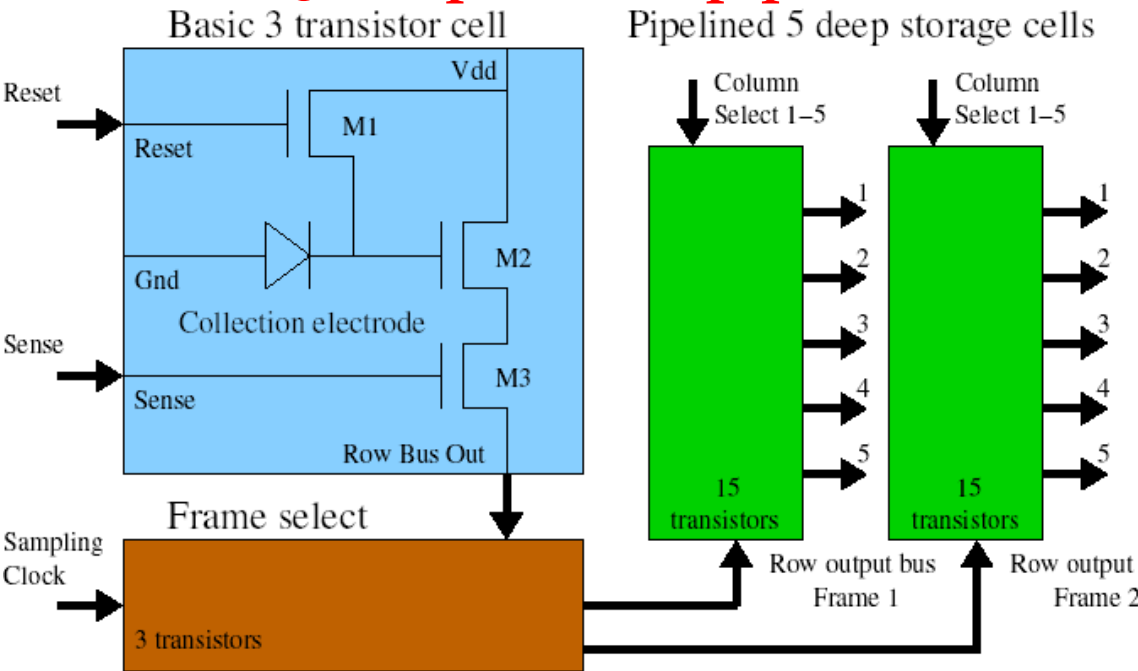
→ 4A/10A in e+/e- beam



# CAP3

**120Kpixel sensor (128x928 pix)**

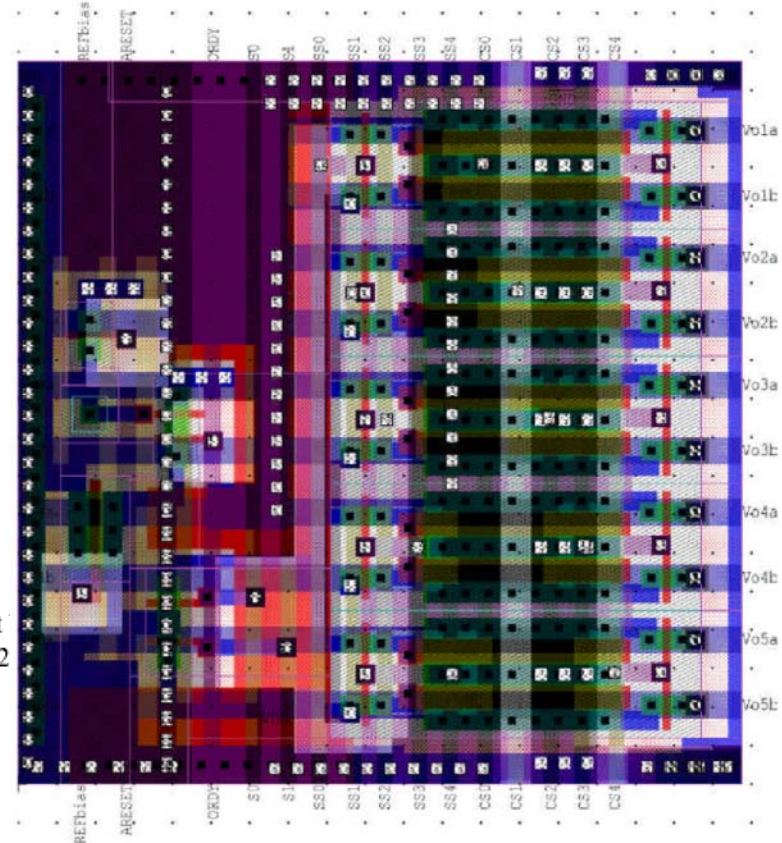
**5-deep double pipeline**



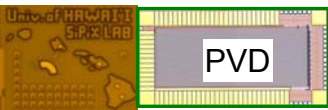
36 transistors/pixel

5 sets CDS pairs

TSMC 0.25 $\mu$ m Process

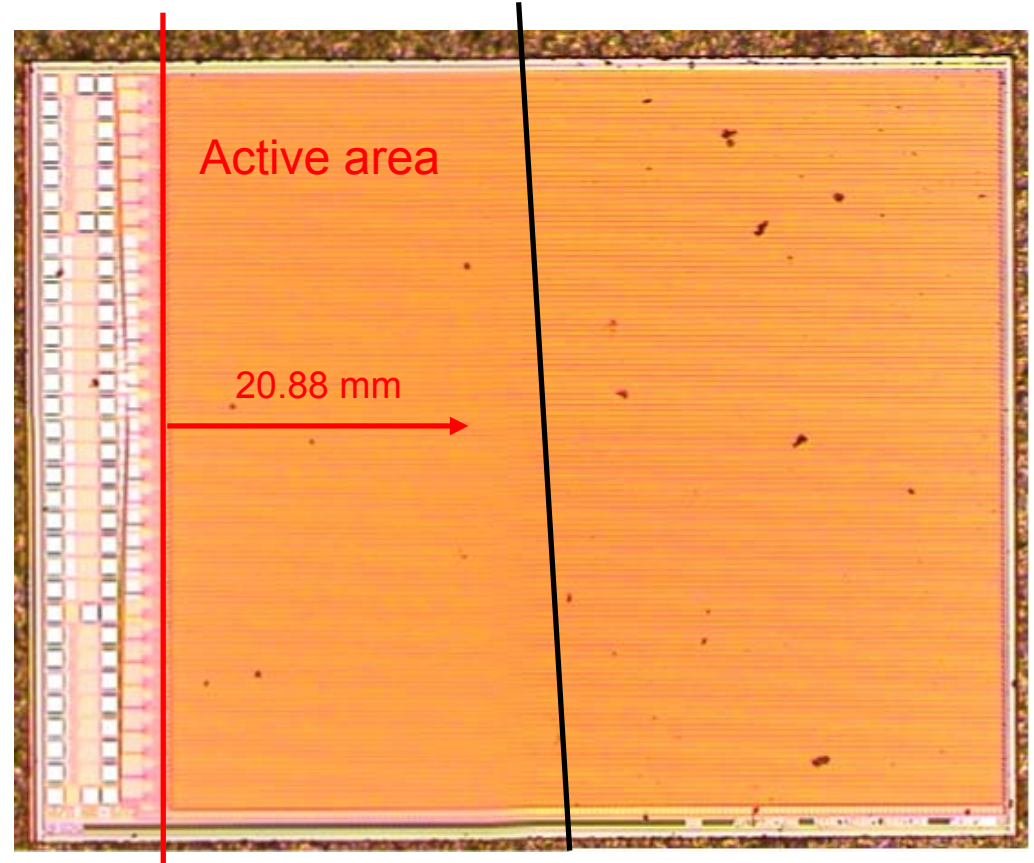


5 metal layers



# CAP3 – full-sized!

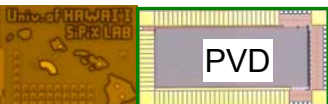
← 21 mm →



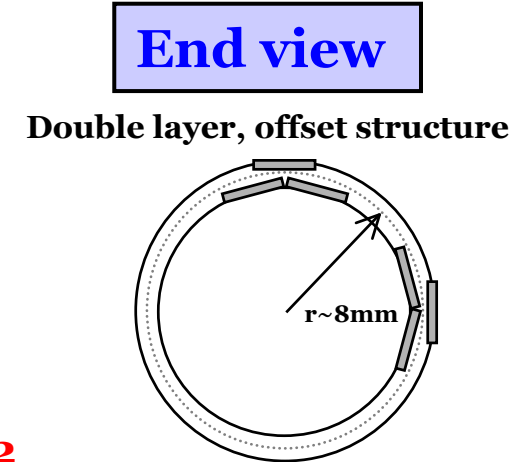
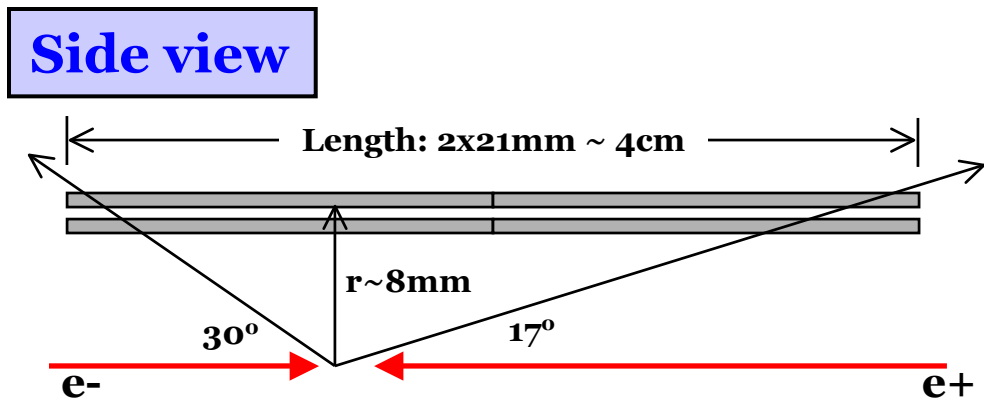
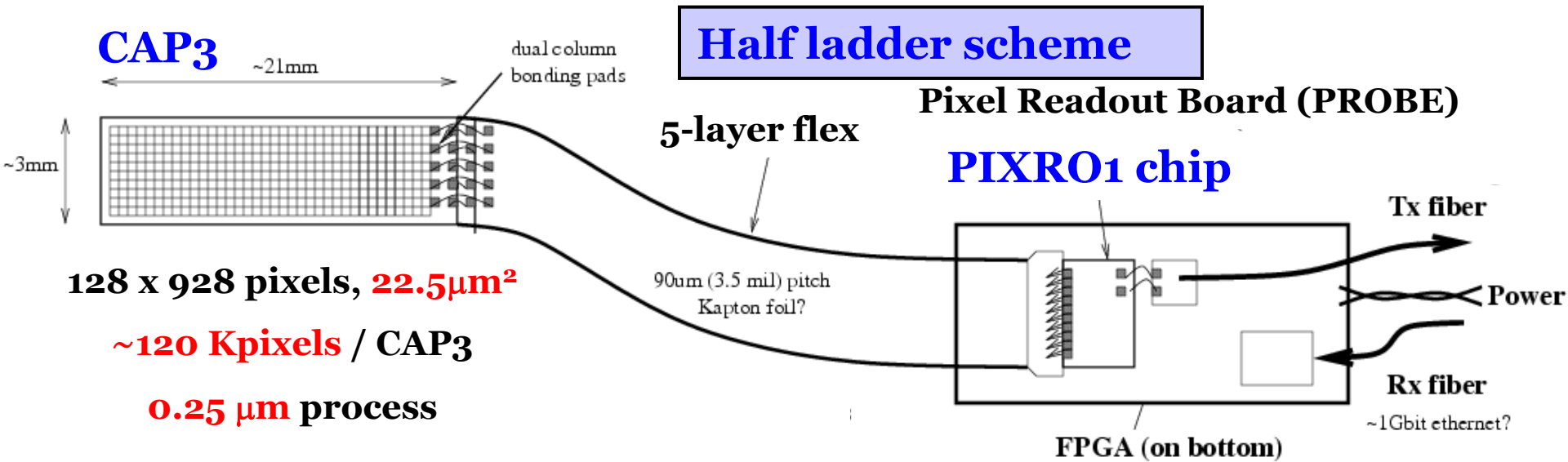
928 x 128 pixels = 118,784

~4.3M transistors

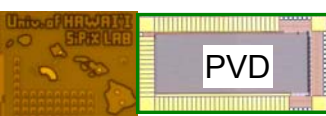
>93% active without active edge processing



# CAP3: Full-size Detector



**# of Detector / layer ~ 32**

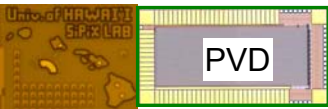
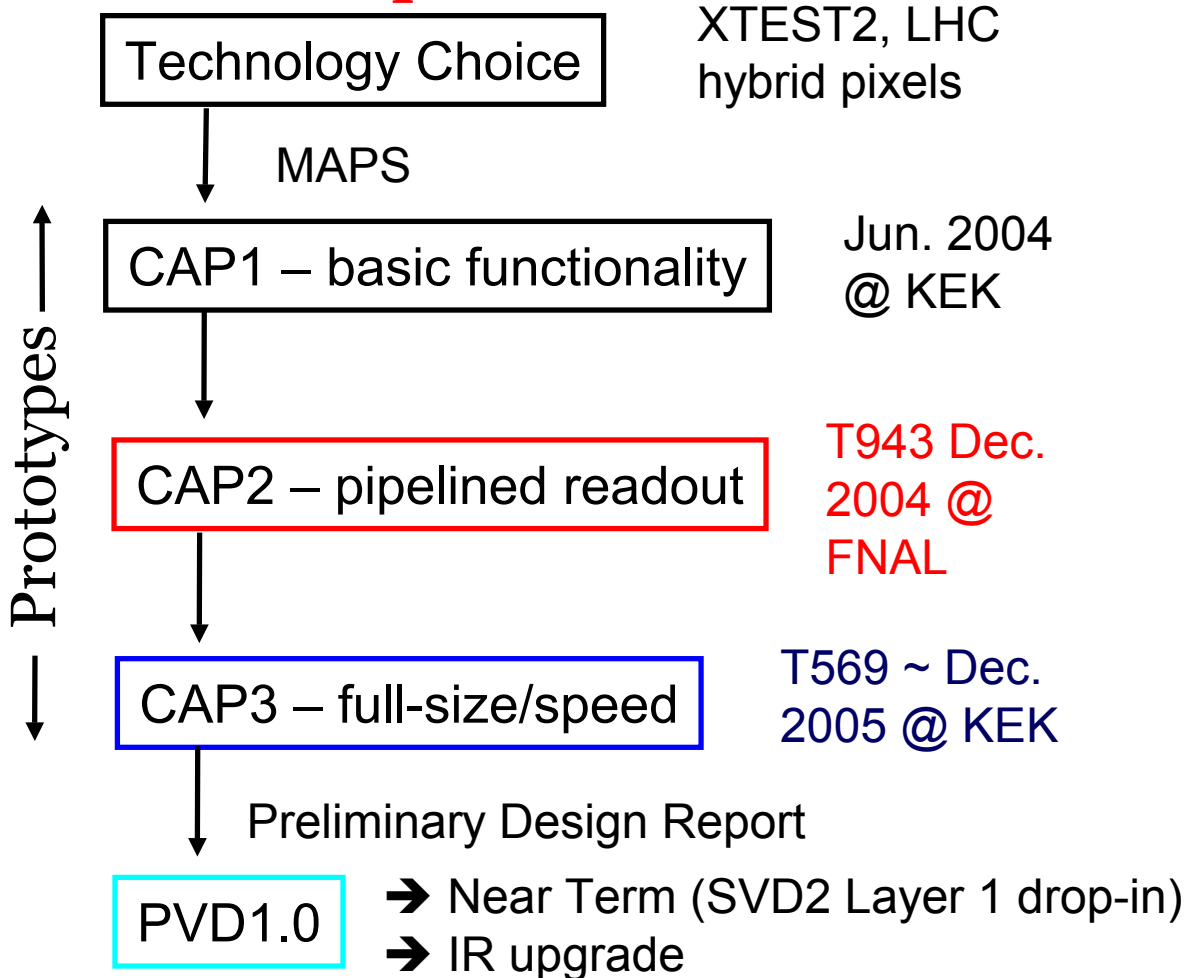


# CAP R&D Roadmap

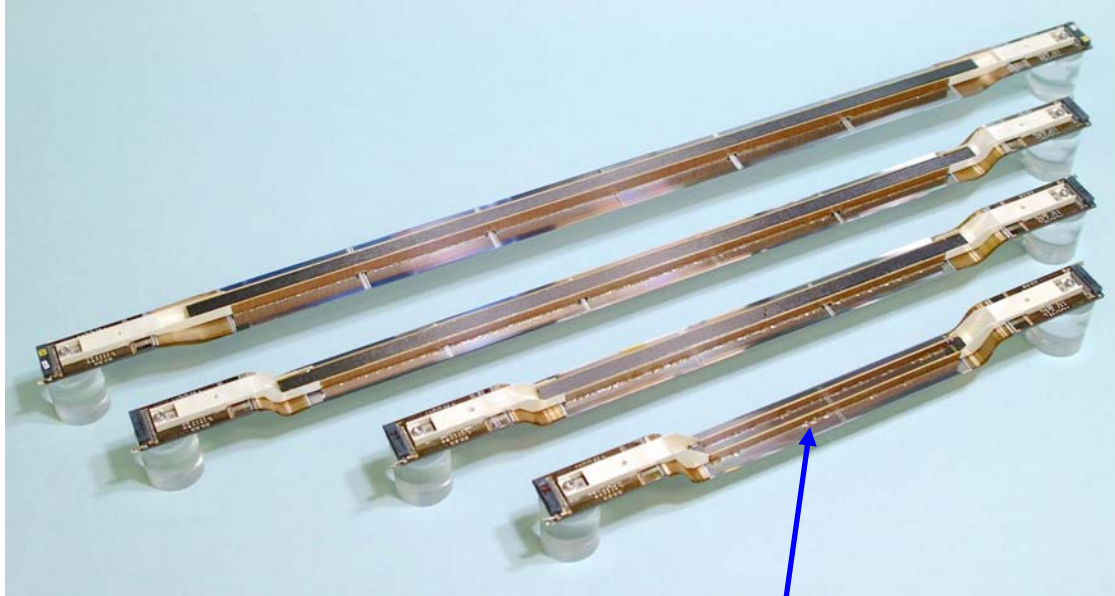
## Requirements

1. Low occupancy
2. Fast Readout Speed
3. Radiation Hardness
4. Thin Sensor
5. Full-sized detector

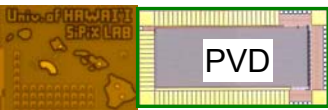
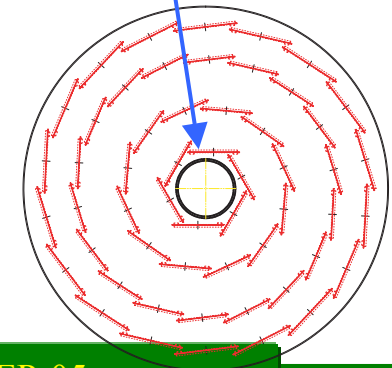
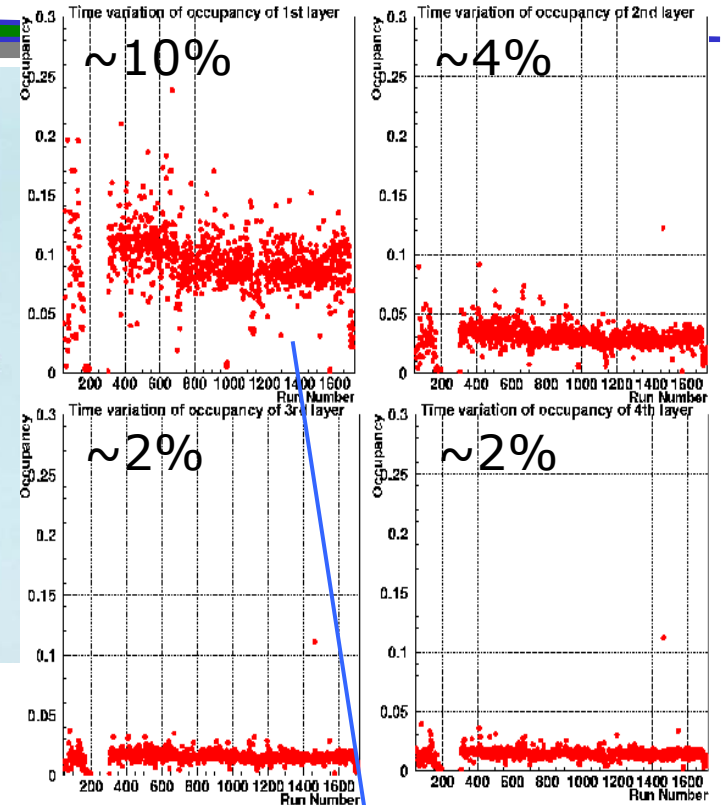
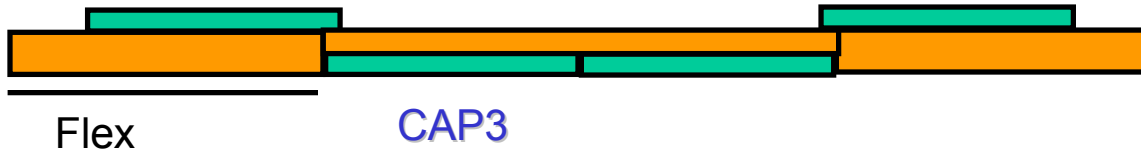
## R&D steps



# Short-term Upgrade

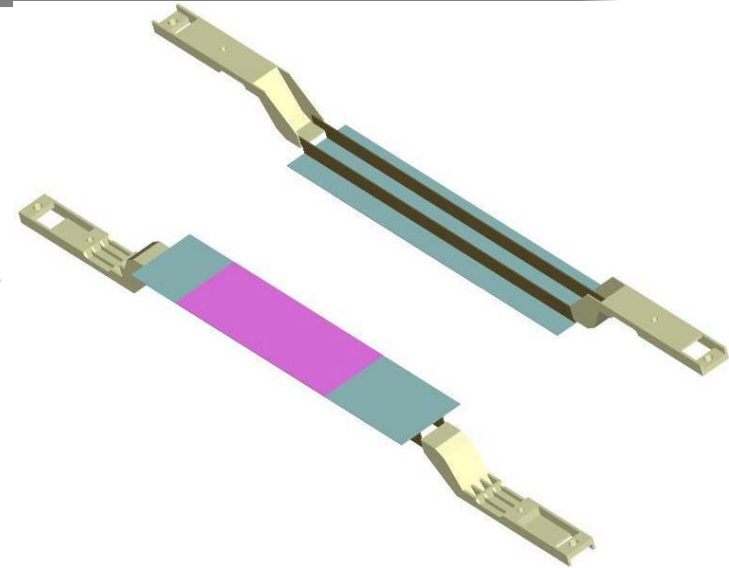
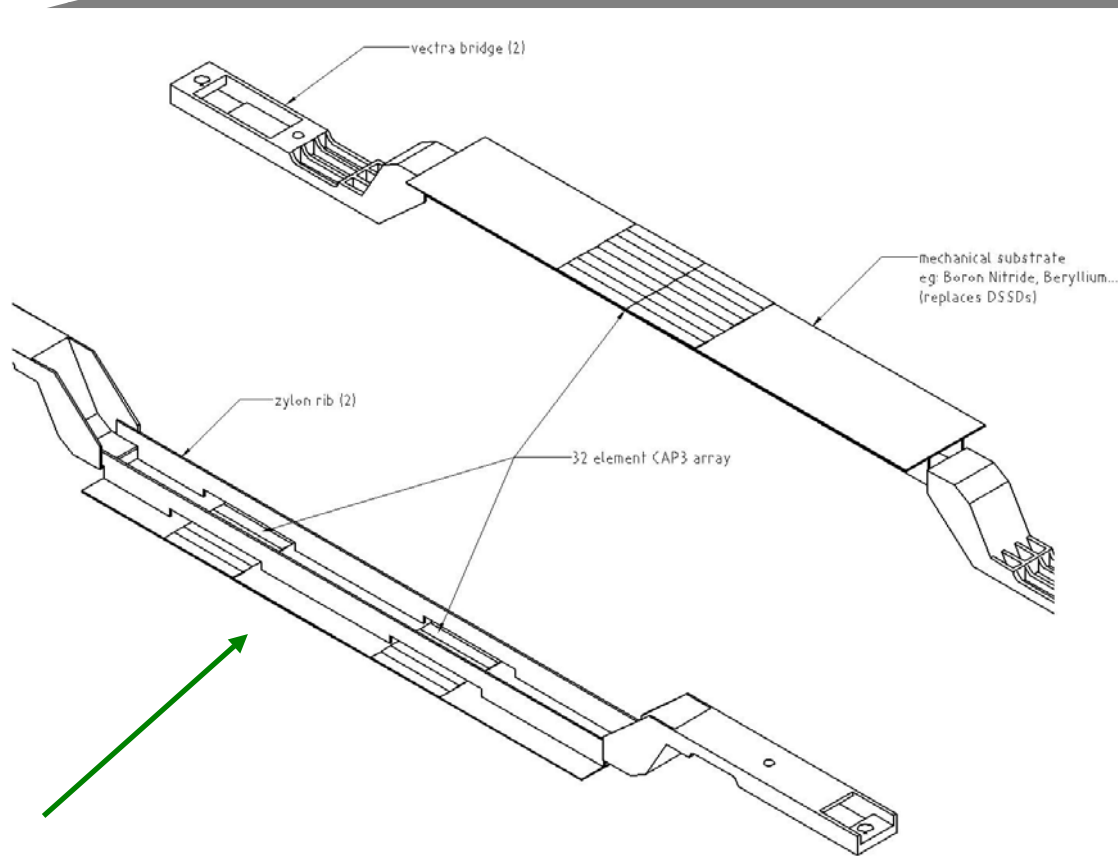


Replace Layer 1 with CAP3 pixels  
Mechanically identical (drop in)

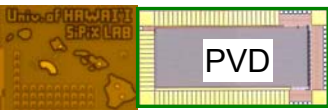




# Short-term Upgrade (2)

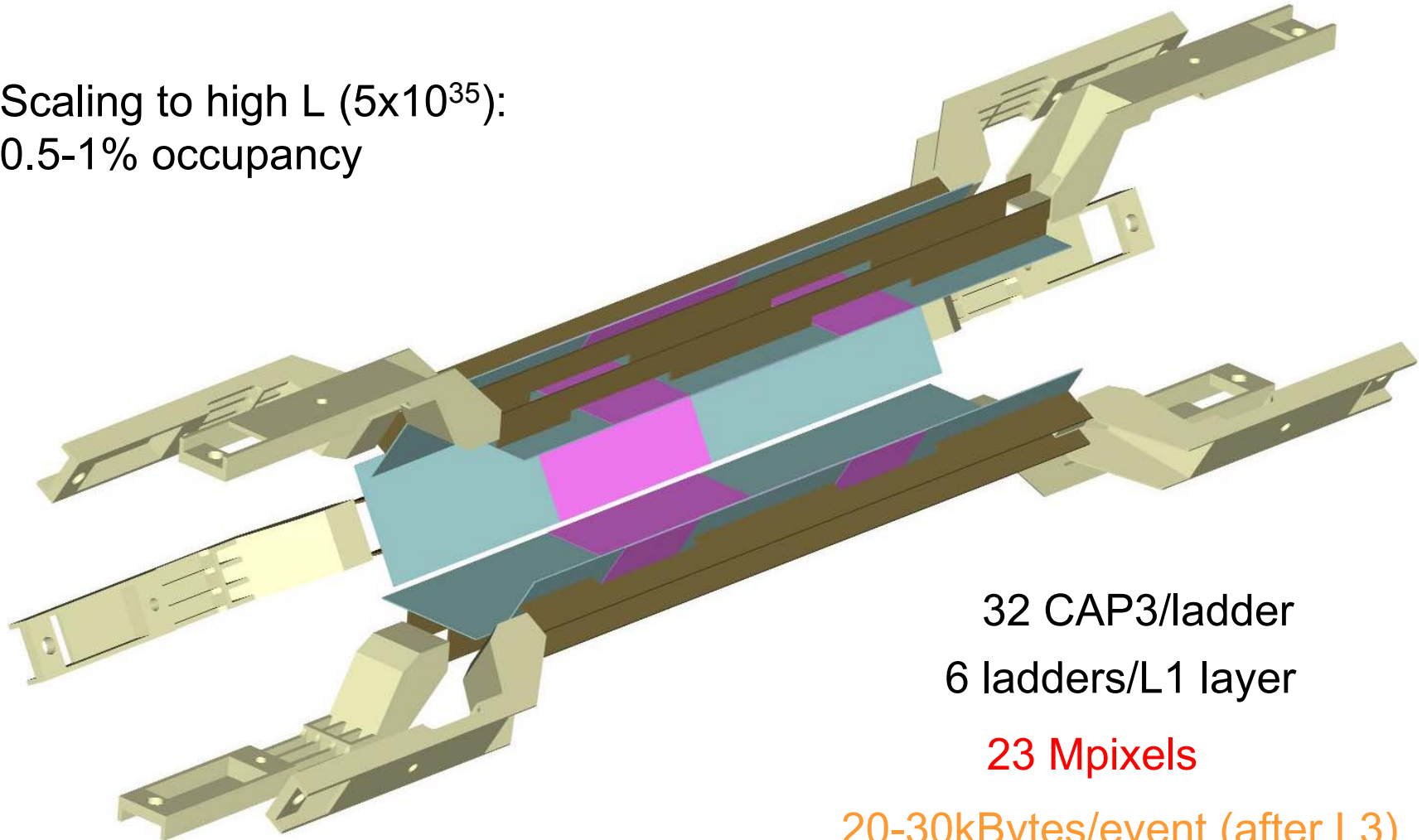


4 x 8 CAP3 basically spans  
Belle acceptance



# Short-term Upgrade (3)

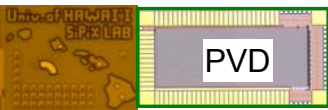
Scaling to high L ( $5 \times 10^{35}$ ):  
0.5-1% occupancy



32 CAP3/ladder  
6 ladders/L1 layer

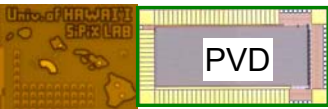
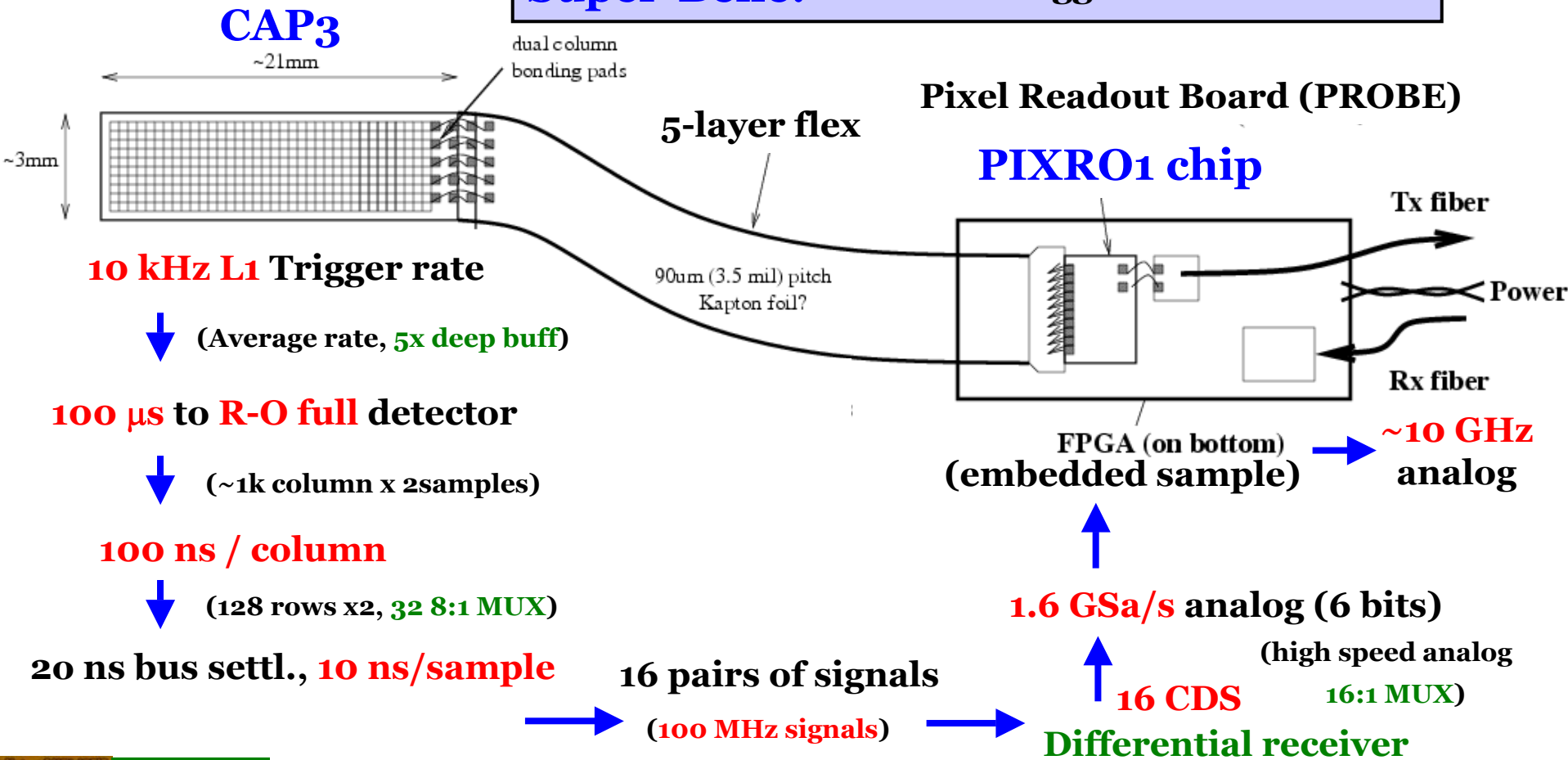
**23 Mpixels**

20-30kBytes/event (after L3)



# Detector concept: data flow

**CAP3:** 10 $\mu$ s frame rate (experienced with CAP2)  
**Super-Belle:** 10kHz L1 Trigger rate



# Critical R&D Scorecard

## 1. Readout Speed

100kHz frame rate, 10kHz L2 accept

10 $\mu$ s frame OK (CAP2), CAP3 to test 100 $\mu$ s frame readout

## 2. Radiation Hardness

$\geq 20$ MRad

Leakage current OK (CAP2),  $q$  collection efficiency TBD

## 3. Thin Detector

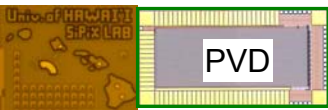
$\leq 50\mu\text{m}$ , double layer  $\leq 200\mu\text{m}$

50 $\mu\text{m}$  mechanical dummies, CAP3 to be thinned

## 4. Full-sized detector

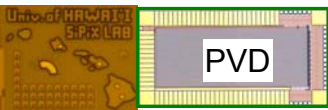
Span acceptance (reticle limit)

CAP3 fabricated – performance being evaluated

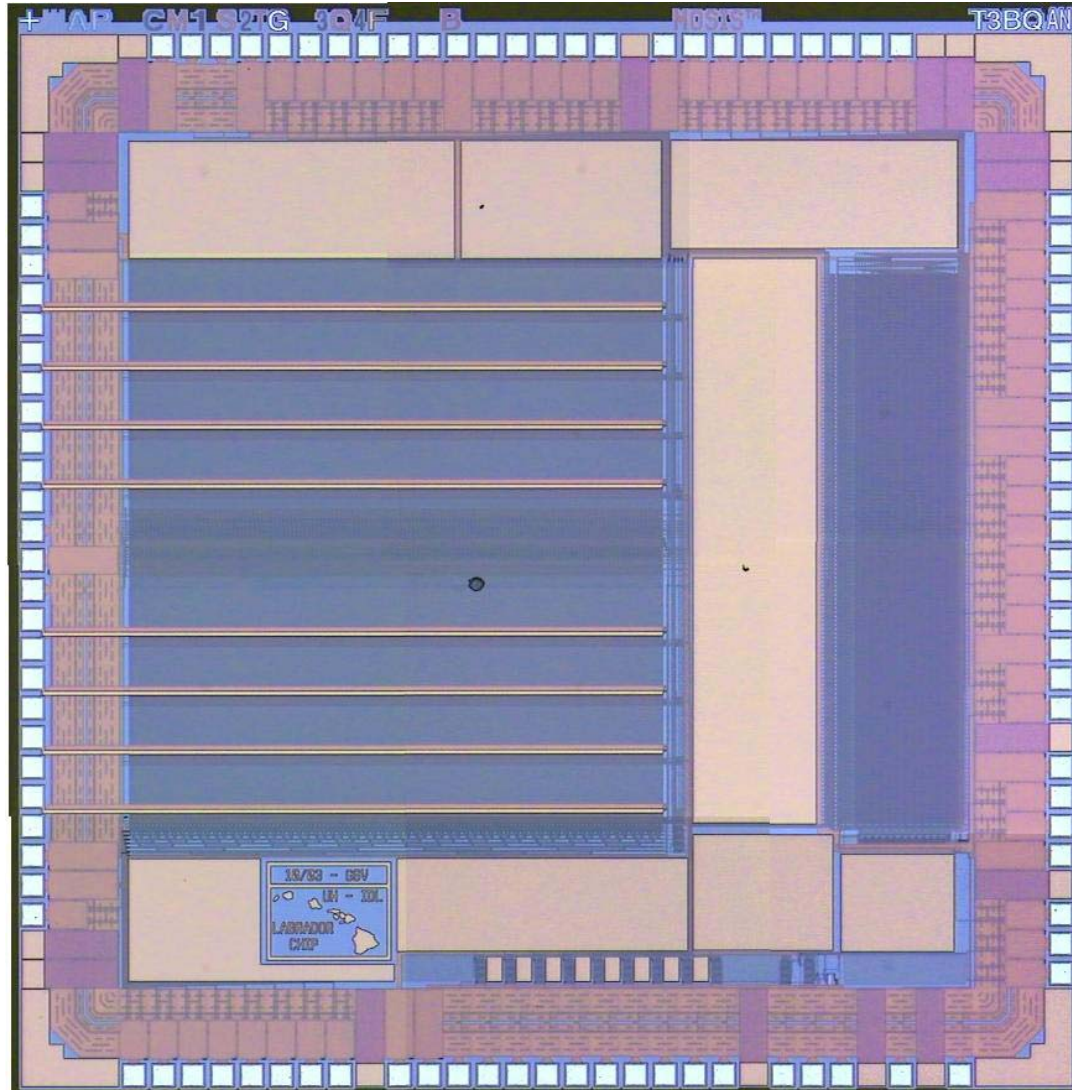


# Summary

- Great Progress toward Pixel Vertex Detector
- Looking ahead:
  - Further testing/KEK beam test in December :
    - “ultimate” resolution, triggered/pipelined readout, SNR/hit efficiency of irradiated detectors with CAP3
  - SVD2 Layer 1 “drop in” design started
    - Exploring optical high-speed links
    - Si-Ge integration (merge CAP+PIXRO)
  - First MAPS in an actual experiment?



# Back-up slides

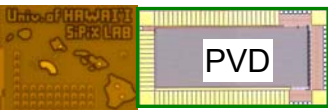


PVD

Gary S. Varner, CAP detector @ PIXEL2005 – 5-SEP-05

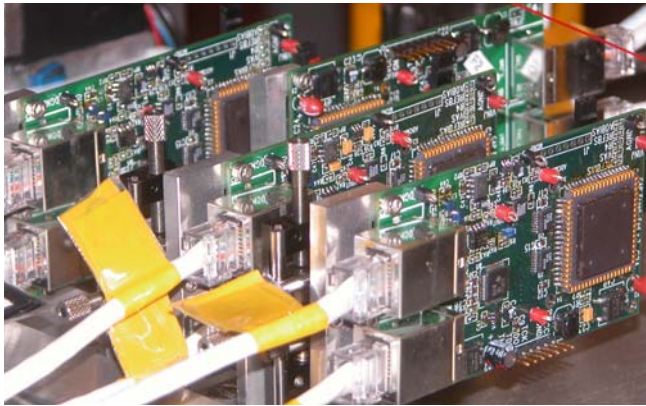
# CAP Comparison

	Technology	# channels (# cells)	spatial resolution	Noise	Rad hardness		Problem
					$I_{leak}$	$Q_{col}$	
<b>CAP1</b>	TSMC 0.35 $\mu$ m	6336 (6336)	<11 $\mu$ m (~3 $\mu$ m)	16e-	> 2MRad	unmeas.	too slow
	TSMC 0.35 $\mu$ m	6336 (50688)	unmeas. (3-4 $\mu$ m)	30-50e-	>=20MRad	unmeas.	poor power
<b>CAP3</b>	TSMC 0.25 $\mu$ m	118,784 (1.18M)	<b>TBD</b> (3-4 $\mu$ m)	<b>TBD</b>	<b>TBD</b>	<b>TBD</b>	<b>TBD</b>



# Mechanical alignment

~1mm x 3mm “rice grain”

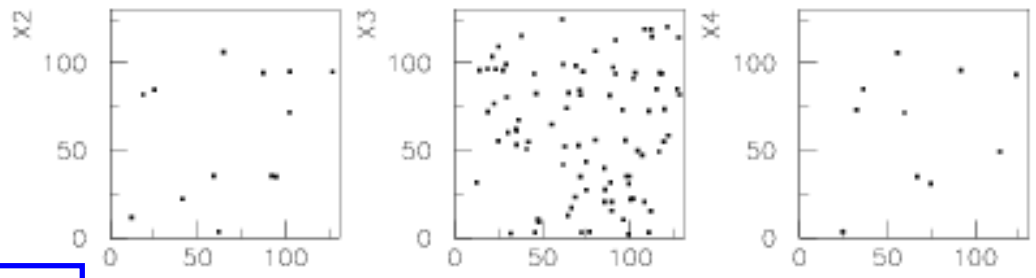


## Initial Det. /Det. correlations

Det.3 vs. Det.1

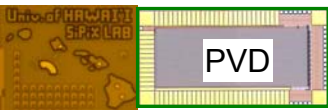
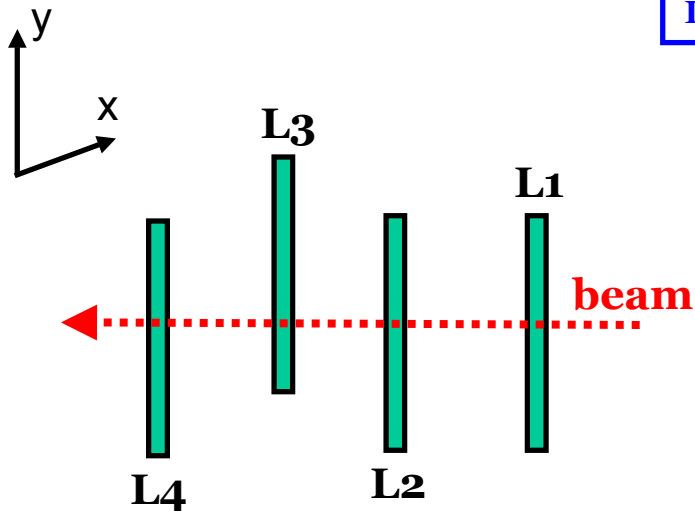
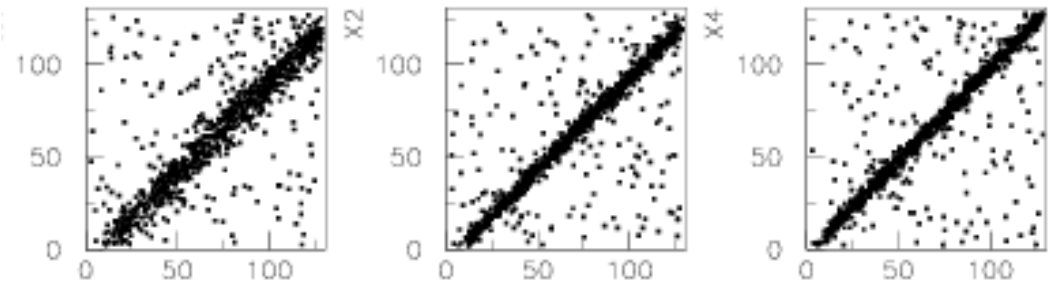
Det.3 vs. Det.2

Det.3 vs. Det.4



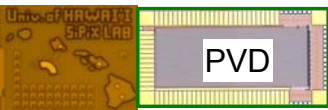
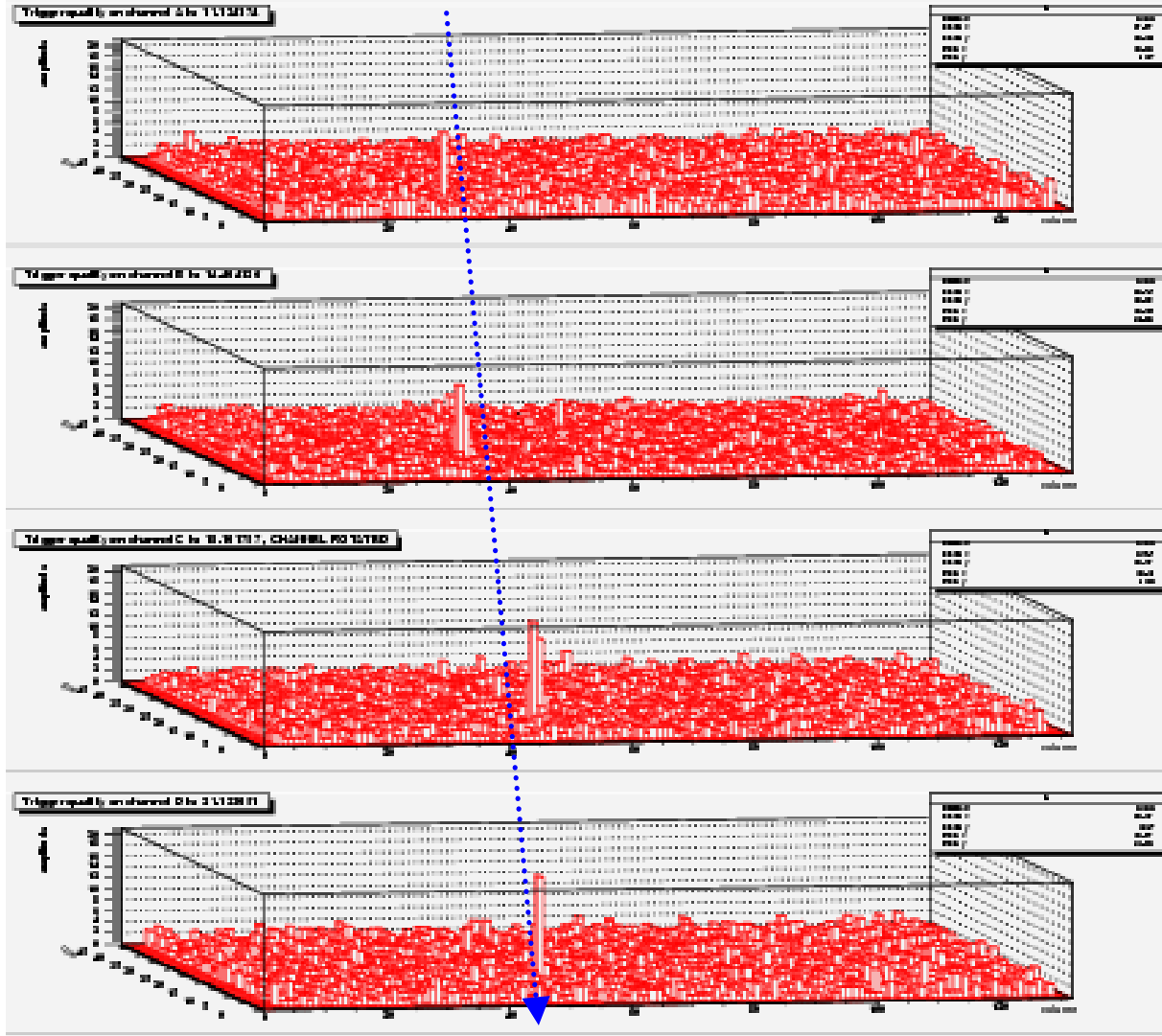
In X

## Improved correlations

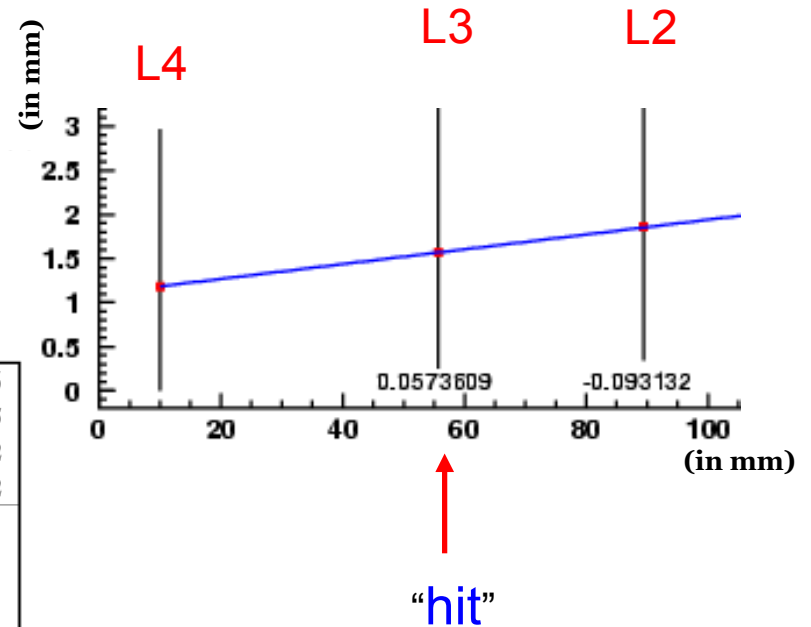
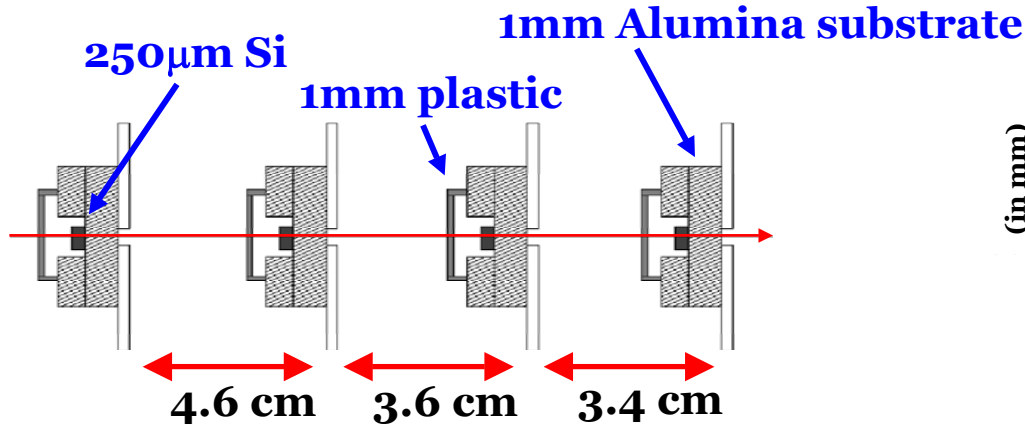




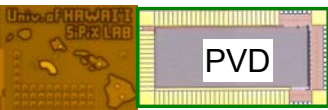
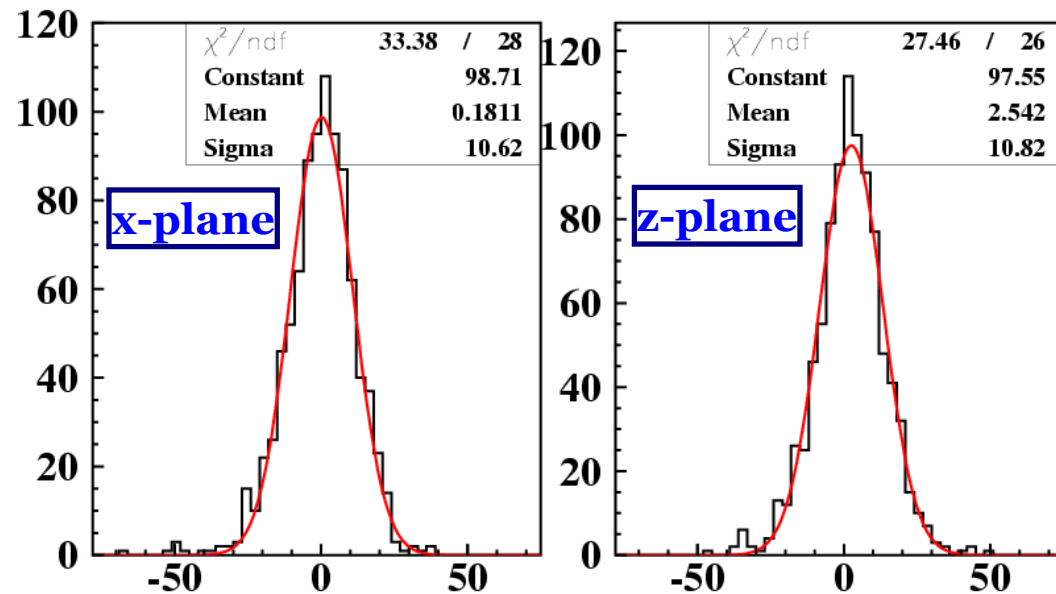
# Hits! alignment proof



# Hit resolution measurement



**Residuals for 4GeV/c pions:**  
- **<11 $\mu$ m** (in both planes)



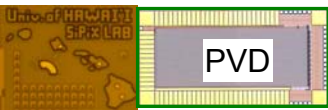
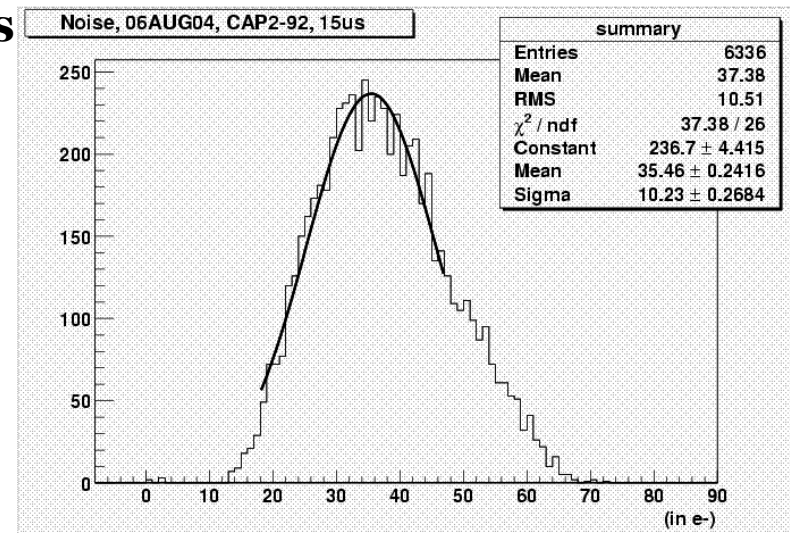
# Increased readout speed: CAP2

## 15 $\mu$ s operation of CAP2:

### Current status:

- **Noise higher** than what is observed with CAP1/F2/B2 ( **$\sim 30$  to  $50e^-$  vs.  $16e^-$** ).  
Related to digital activity  $\rightarrow$  **better shielding**
- Mini-pipeline output level **dispersion** rather large  $\rightarrow$  **Larger storage cells**
- CAP2 testing demonstrated weakness **Bus voltage drops during readout**  $\rightarrow$  **Improved power routing**

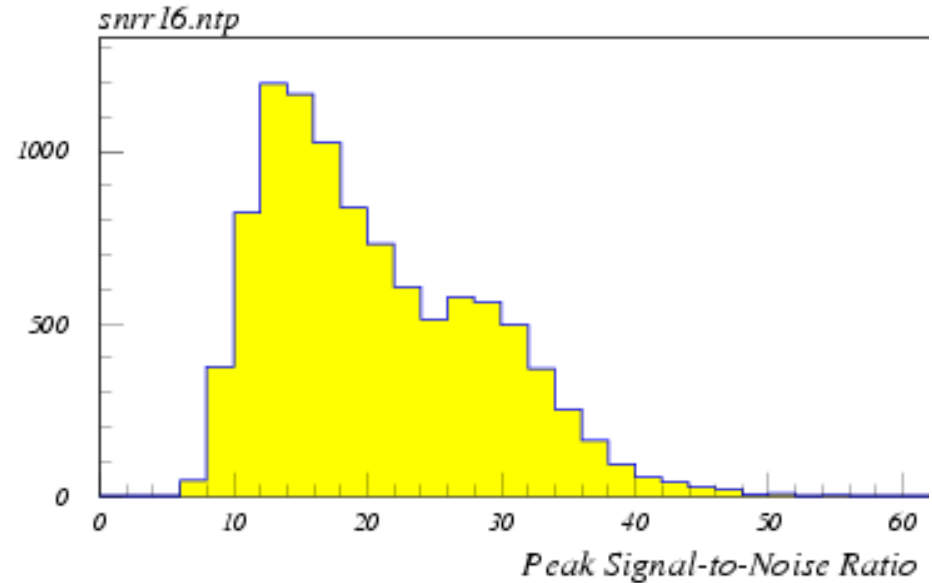
Items improved in  
CAP3



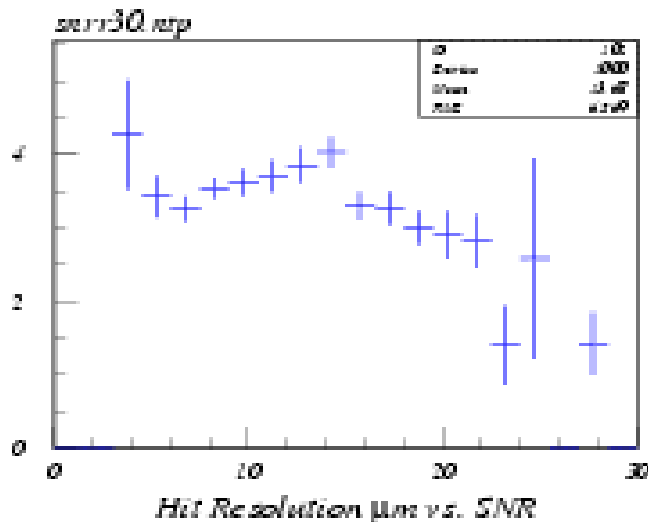
# Hit resolution vs. SNR MC

## Toy MC:

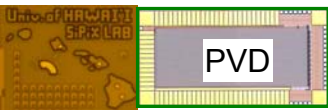
- 1) Generate random impact parameter
- 2) Landau fluctuation of signal
- 3) Charge diffusion (thermal)
- 4) Add noise (16e-/30e- system)
- 5) CoG of hit calculation



**Good hit resolution even at low SNR**



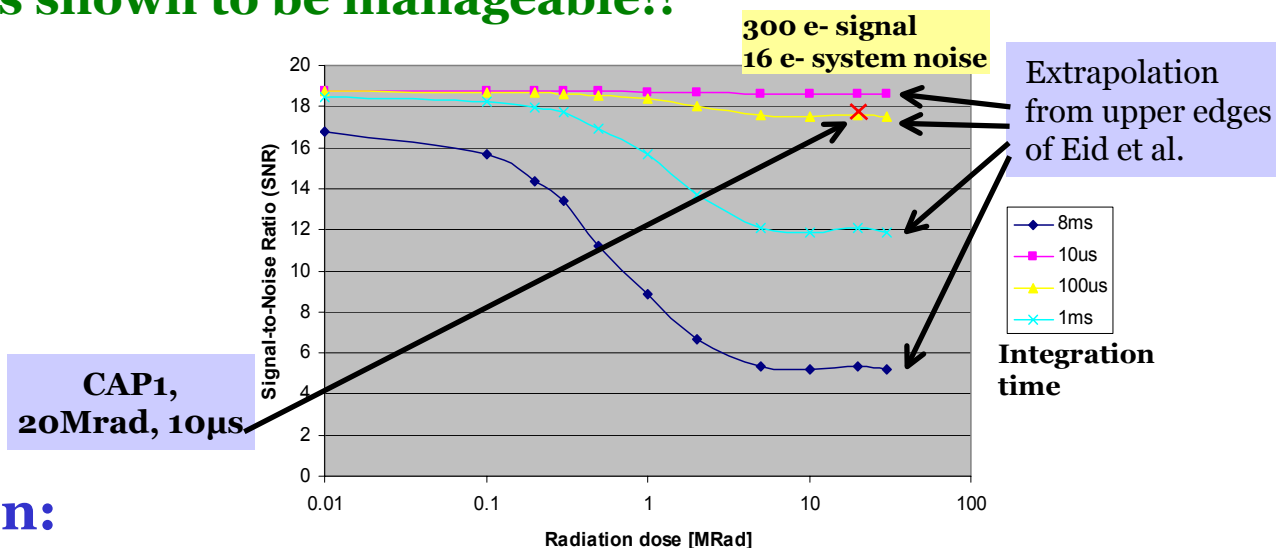
**Note binary limit:  
 $22.5\mu\text{m}/\sqrt{12} \sim 6.5\mu\text{m}$**



# Status of irradiation studies

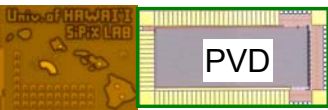
- Leakage current:

- At 200 krad, leakage current increase a factor  $\sim 10$ . At 20Mrad, leakage current increase a factor  $\sim 10000$  (fast dose)
- Annealing of detector reduces  $I_{leak}$  1-2 orders of magnitude
- In simul, the contribution of the leakage current to the SNR degradation is shown to be manageable!!



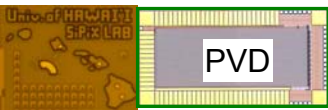
- Signal collection:

- Bulk damage  $\rightarrow$  trapping centers  $\rightarrow$  signal loss.
- To be studied in a beam test.

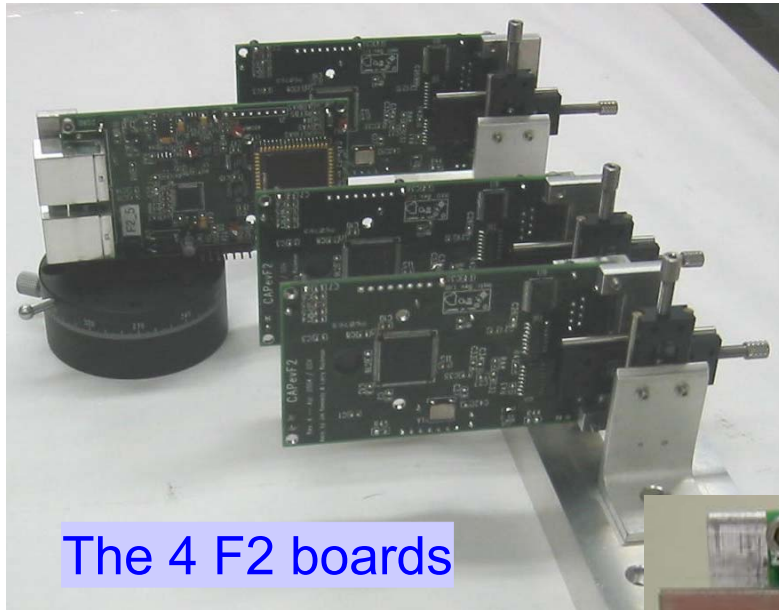


# Occupancy Scaling

- Work from following assumptions:
  - Super-B canonical x20 background increase
    - Assume 10% Layer 1 occupancy as “current”
    - Strip area (L1) = 85mm x 50 $\mu$ m = 4.25M  $\mu$ m<sup>2</sup>
  - Pixel spatial reduction:
    - Pixel area = 22.5 $\mu$ m x 22.5 $\mu$ m = 506  $\mu$ m<sup>2</sup>
    - Reduction factor ~8400
    - Low E  $\gamma$ , reduced cross-section (~3% active thickness)
  - Pixel temporal loss:
    - 0.8 $\mu$ s SVD vs. 10 $\mu$ s PVD (could be improved)
    - Increase factor ~ 12.5
  - Grand total:
    - 10% \* 20 \* 8400<sup>-1</sup> \* 12.5
    - Can expect ~ 0.3% occupancy (no ghosting)

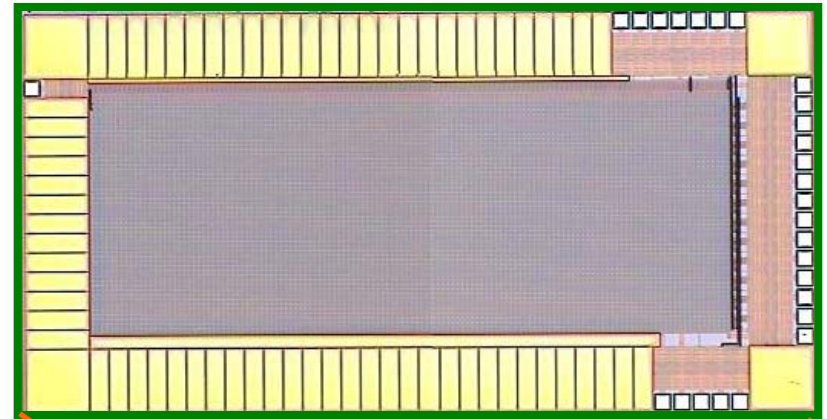


# CAP on Front-End Board



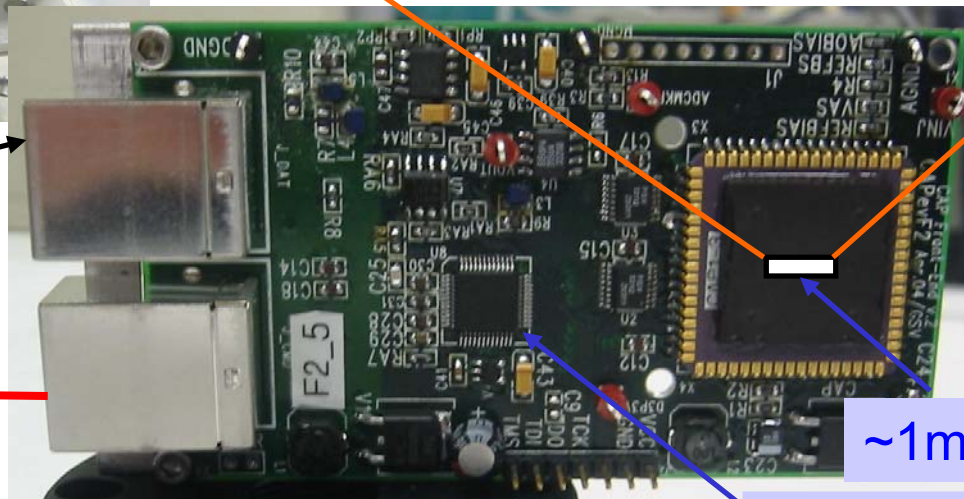
The 4 F2 boards

Pixel chip:  $132 \times 48 = 6336$  channels



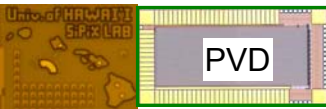
All LVDS digital I/O

300-600Mbaud link



~1mm x 3mm

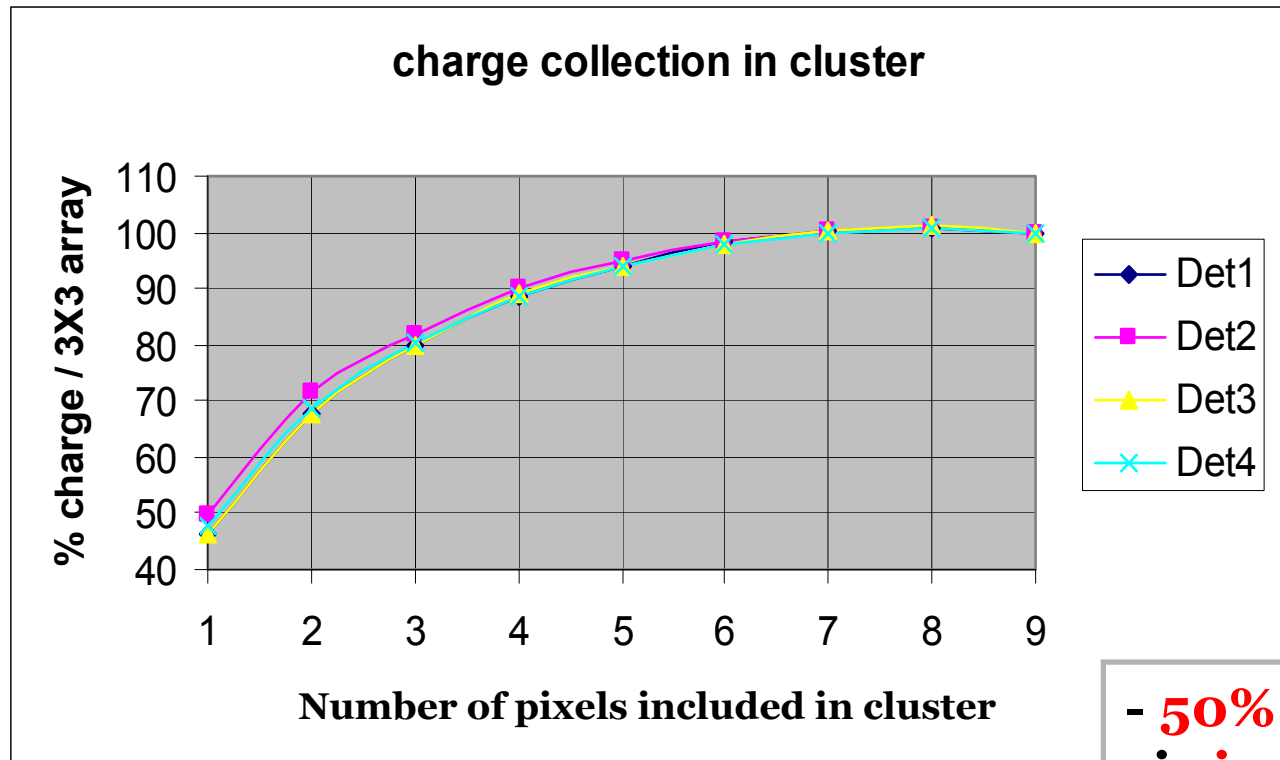
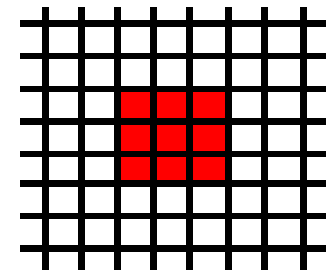
On board ADC



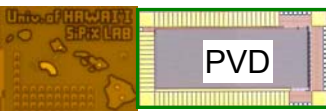
# Charge Spread in CAPS

(MPV of landau fit)

Hyp: charge entirely collected in 3X3 pixel array.

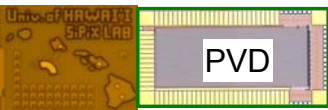
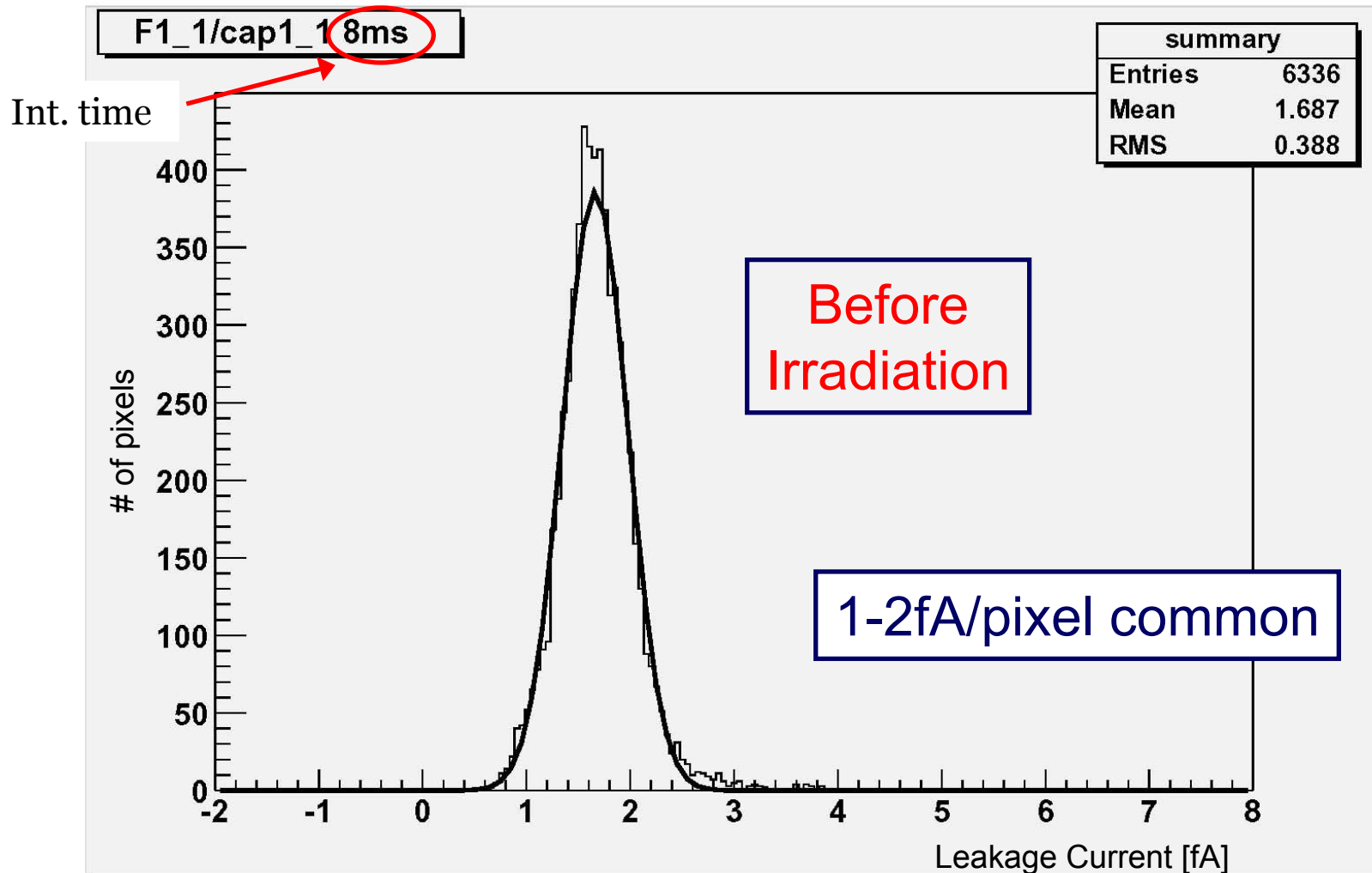


- **50%** of the charge is in the peak pixel.
- **90%** in the 4 largest.





# Leakage Current



# PIXRO1(1): Output Amplif.

In development at present time:

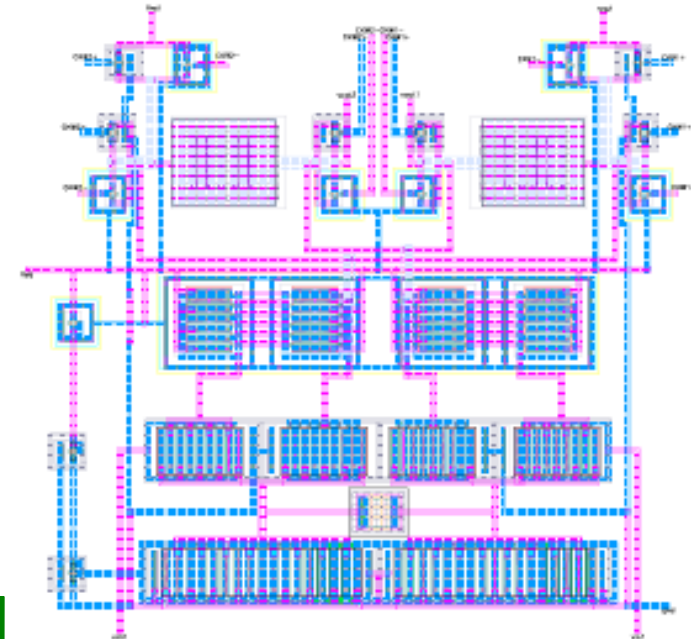
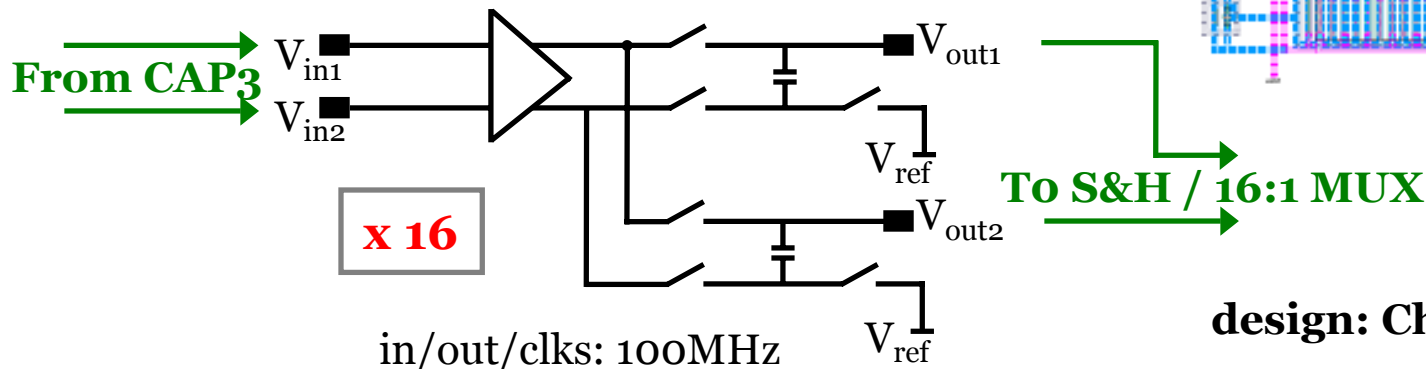
**PRELIMINARY**

1 CAP  $\longleftrightarrow$  1 PIXRO1

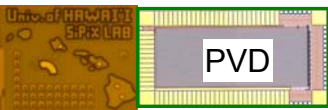
SiGe 0.5 $\mu$ m process from IBM

First version of PIXRO chip:  
(relative) simplicity

**Amplifier: Diff  $\rightarrow$  Single Ended (fr2-fr1)**



design: Chenyan Song (UH)

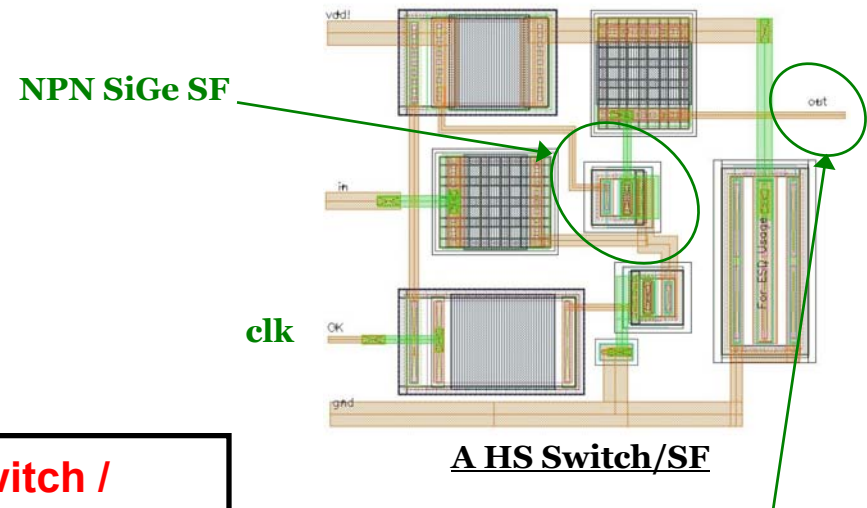


# PIXRO1(2): S&H and 16:1 MUX

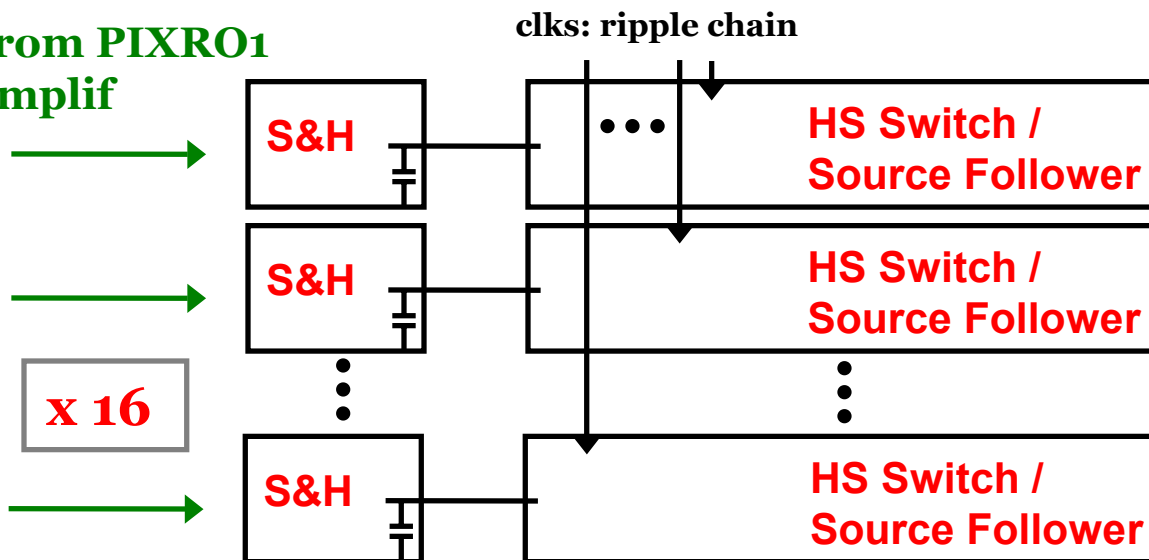
In development at present time: **PRELIMINARY**

SiGe 0.5 $\mu$ m process from IBM

NPN switches & SF for **high speed**



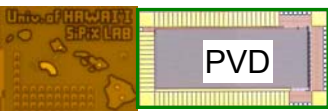
From PIXRO1  
Amplif



Simul, single  
switch: 0.15ns  
settling (1V swing)

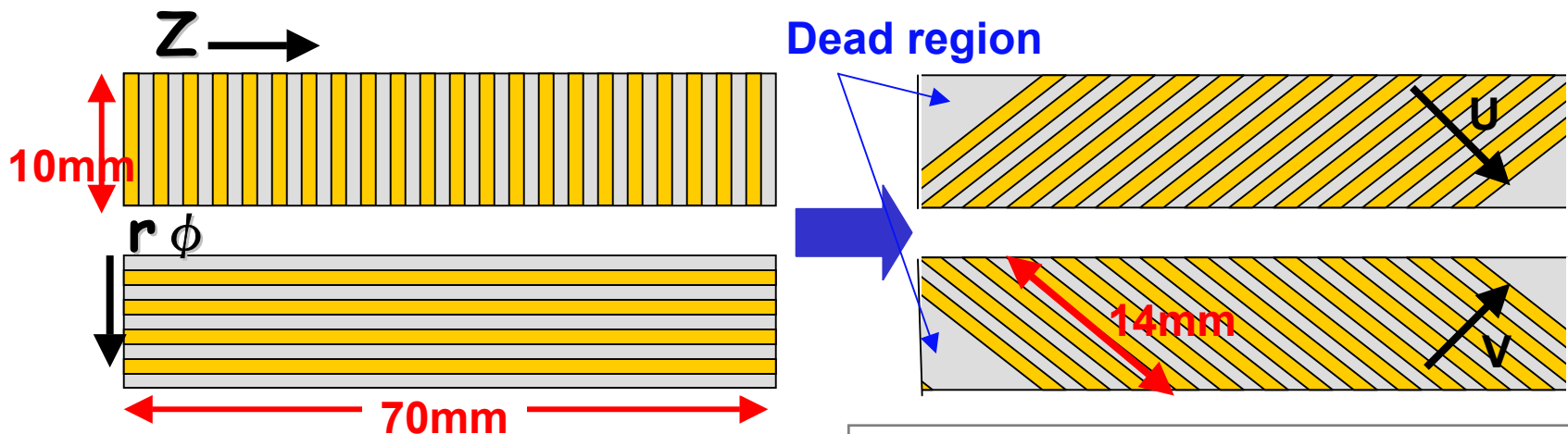
single output  
/ 1.6GSa/s

design: Qianyi Yang (UH)



# Short strip DSSD (Striplet)

- New type of DSSD: Striplets T.Tsuboyama-san & M.Hazumi-san, KEK
  - Strip length is shortened.
  - Arrange strips in 45 degrees wire-bonding eased.
  - Small triangle dead region exists (about 7 % in layer1).
  - Occupancy is reduced to  $\sim 5\%$  @  $L = 10^{35}/\text{cm}^2/\text{s}$
  - Higher luminosity case needs pixel type sensor



From T.Kawasaki-san, Niigata-U, 6<sup>th</sup> HL WS, 2004/11

