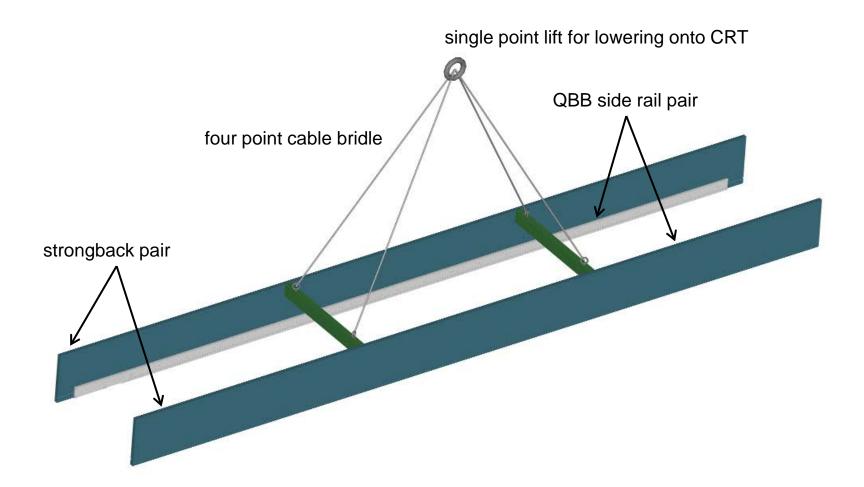
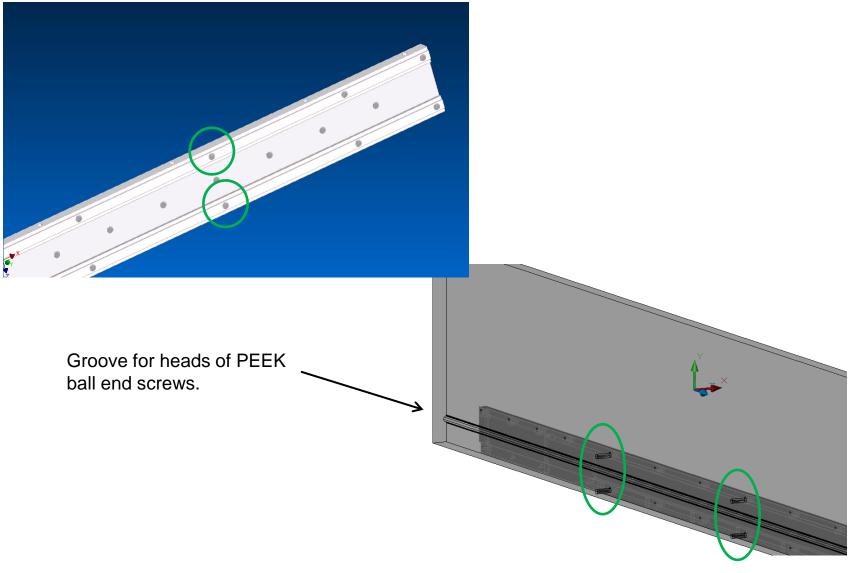
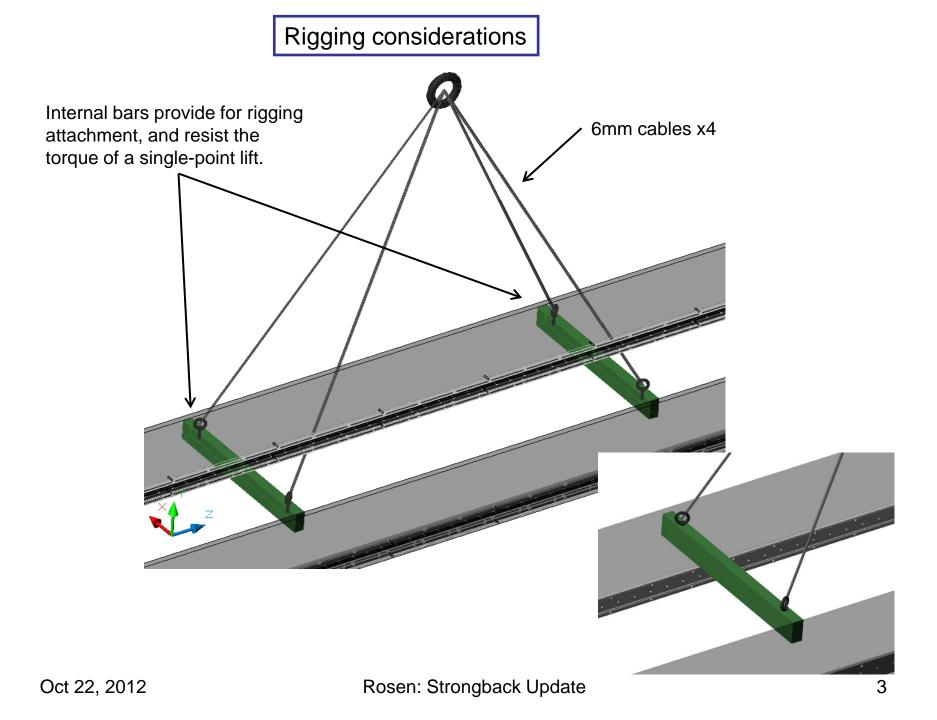
This strongback design addresses the concerns sent by Suzuki-san on Oct 15th 2012. The overall size remains the same at: $15 \times 200 \times 3000$ mm³.



This strongback design attaches to nine pairs of side-rail edge holes, which are outside of the quartz volume.





A force of 500N is applied to nine pairs of M4 holes @ 55.6N per pair.

A: Static Structural (ANSYS) Static Structural Time: 1. s Items: 10 of 11 indicated 10/22/2012 11:00 AM	Boundary conditions	Noncommercial use only
 A Fixed Support B Fixed Support 2 C Force: 55.6 N D Force 2: 55.6 N E Force 3: 55.6 N F Force 4: 55.6 N G Force 5: 55.6 N H Force 6: 55.6 N I Force 7: 55.6 N J Force 8: 55.0 F 	C D F G H D Simple support at each e	D K P
A: Static Structural (ANSYS) Total Deformation		ANSYS
Type: Total Deformation Unit: mm Time: 1	FEA model	Noncommercial use only
0.13801 Max 0.12268	138um of max deflection with no support from the QBB	
0.10734 0.092007 0.076673 0.061338		
0.046004 0.030669 0.015335 0 Min		