# TARGET X ASIC Test Board

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## **Overview**

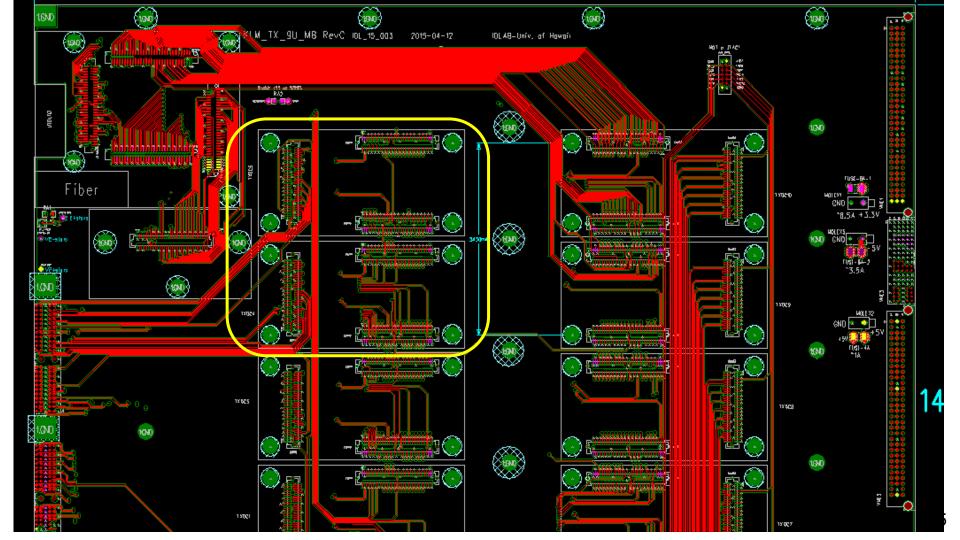
- Using clamshell to test and find the problematic TARGET X ASICs before assembly.
- Use the same KLM test bench setup
- avoid writing a new firmware

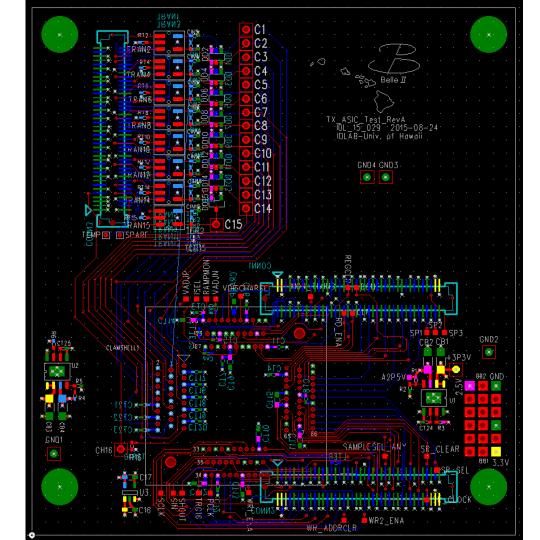
#### constraints

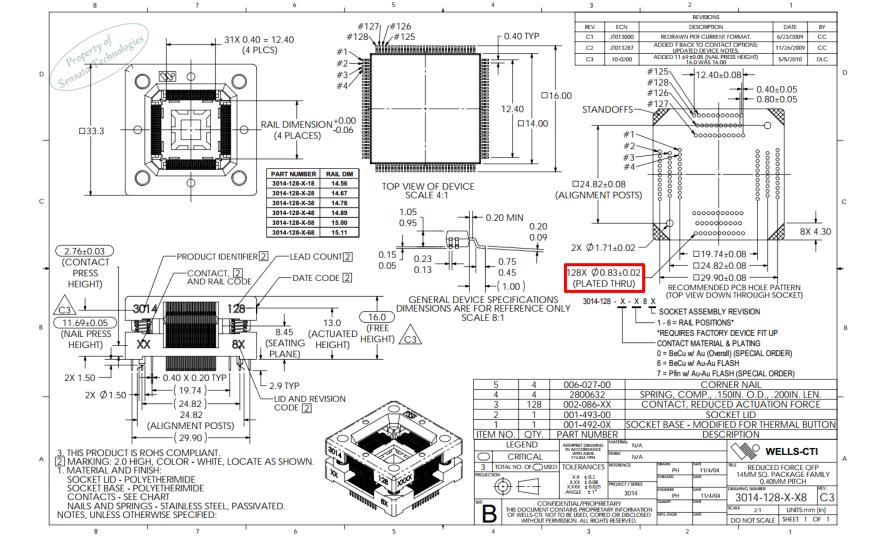
- A generic board for different ASICs will increase cost and we still have to make the interconnect board for each different ASIC.
- For TargetX, the easiest way would be replacing the ASIC on the Daughtercard with the clamshell, but the clamshell overlaps with the connectors...
- drill holes for the clamshell pins are very close, which limit the drill hole size.

# solution

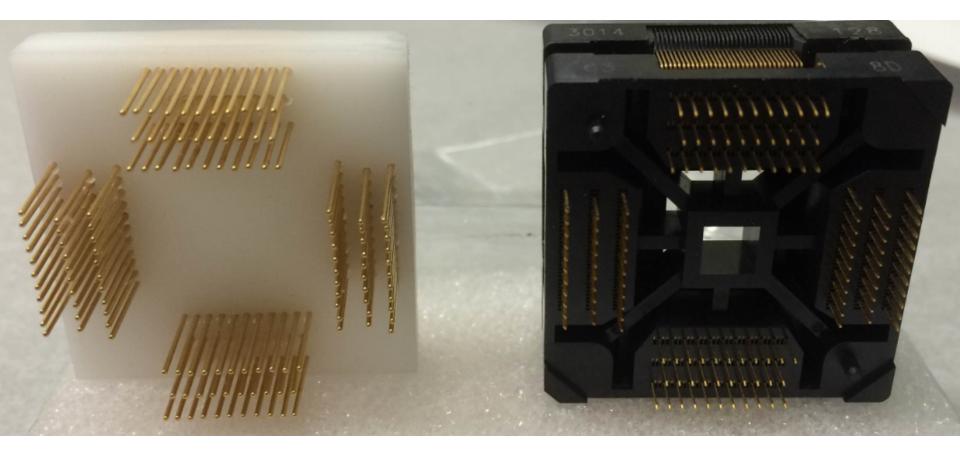
- using two TXDC slots on the MB will create just enough room for the clamshell and for routing.
- changes on the Daughtercard would be minimum.
- making the test pints bigger in case of signal injections on any of the 15 channels.



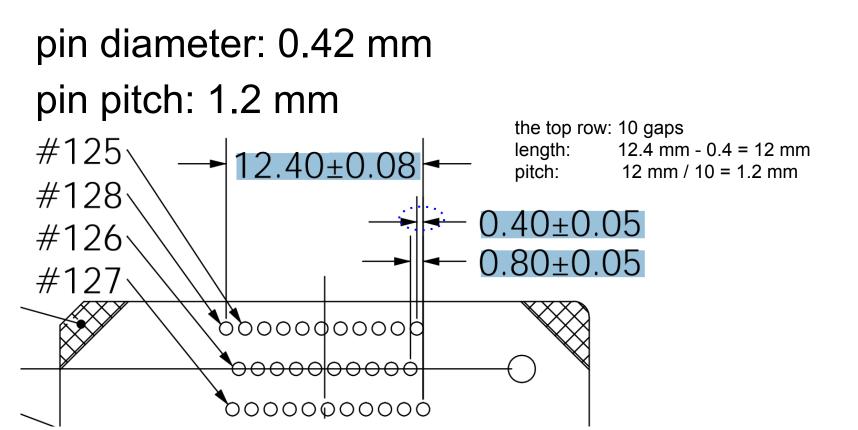








# **Clamshell dimension measured:**



The drill hole is 0.21 mm wider than the pin diameter.

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pad sizd: 0.9144 mm drill size: 0.635 mm annual ring: (0.9144-0.635)mm/2=0. 1397mm (which is 5.5 mil) The gap between two drill holes (outer ring edges): 0.2856 mm

(~11 mil)

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	Pad Stacks Properties - CLA Pad Stack Type © Decal Via Decal name: CLAMSHELL.128PIN Add Via Delete Via Vias Name:	MSHELL128PIN (Metric) Pin: Plated: Sh.: Sz.: Layer: Al (P) MH1 (P) MH2 (P) Add Add Delete Delete Parameters Use Global Defaults Pad style: Pad Pad size relative to drill size Diameter: 0.9144	
	Through Partial Start layer:  End layer:		Decal Units Mils Metric

	datasheet recommend in mm (mil)	old value used in mm (mil)	new values used in mm (mil)	Final values used in mm (mil)
drill size	0.83 (32.7)	0.635 (25) Note: ~7.4 mil larger than pin	0.83 (32.7) ~15.1 mil larger than the pin	0.7 (27.56)
pad size	1.1094 (43.7)	0.9144 (36)	1.04 (40,9)	0.96 (37.8)
annular ring	0.1397 (5.5)	0.1397 (5.5)	0.105 (4.1)	0.13 (5.12)
gap between outer ring edges of two drill holes	0.0906 (3.5) Note: it probably won't work.	0.2856 (11) Note: could be reduced to 5 mils.	0.16 (6.3)	0.24 (9.45)

- Typically holes are .014" to .024" (360-590 um) larger than the maximum pin diameter. -- Chris
- Note: pitch=1.2 mm (47.24 mil)
- pin dimension: 0.4mmx0.2mm (diameter: ~0.447 mm or ~17.6 mil)
- for min cost, the annular ring should be 4 mils per side. We can do 3 mils for added cost. For min cost, you should have at least 5 mils between annular ring pads, but we might be able to go smaller than this for higher cost. --Terry
- We need 8-9 mils between the pads for mask dams that are sure to not get on the pads. -- Terry

